

# Installation Guidelines

## VENTILATION

The engine must be provided with a supply of fresh air for cooling and for combustion. Figure 2.

**Pressure-Cooled Engines:** Position the air inlet facing directly in front of the engine and as close to the engine block as possible. The area of the inlet should be no less than 500 square inches (4120-cm<sup>2</sup>); however, for grille restrictors are used, increase this area to compensate for the reduced air flow. Provide entire ventilation of the engine block preventively based on cooling operation.

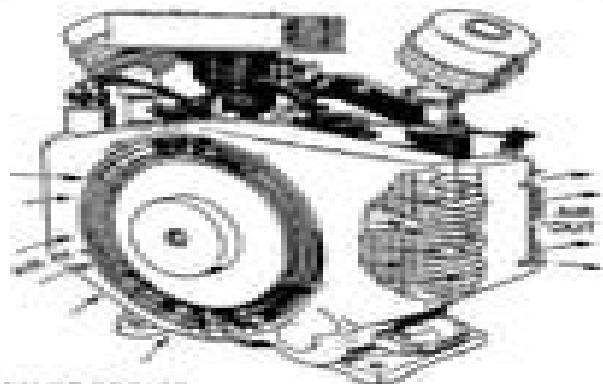
The required air inlet must allow the heated air to escape freely and prevent recirculation with the cooling air. A duct between the compartment and inlet and the engine block housing may be necessary. Locate the air outlet opposite the intake or at least at 90 degrees angle. The area of the outlet should be at least 15 percent larger than that of the inlet. Allow sufficient room in all cases to prevent access for servicing.

**Open-Air Inlet:** For installations where the engine is operated outside, ventilation will be no problem. However, in protecting the engine from the elements, see that nothing obstructs the flow of air around the engine.

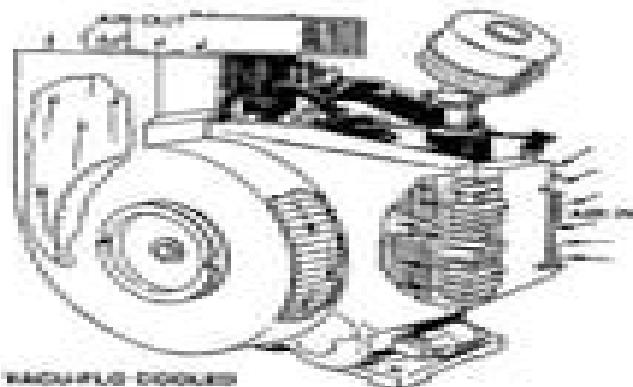
**Water-Pipe-Cooled Engines:** The Water-Pipe equipped engines have separate bypass and a bypass valve to cool air into the engine block and over the cooling fins and surfaces of the engine. Figure 2. The heated air is exhausted through an air tight scroll which encloses the bypass. The scroll may be positioned to discharge heated air in the 12 o'clock or 3 o'clock direction. Figure 3. The scroll outlet has a mesh-type screen for safety.

**Caution:** The outlet of the WATER-PIPE scroll must not be restricted or obstructed with any. Engine overheating can cause breakdown resulting from higher block or exhaust gasses and vibrations.

The area of the air inlet must be at least 540 square inches (3500-cm<sup>2</sup>), or a larger, grille, or louvers are used, the inlet opening must be increased accordingly. The scroll outlet opening should be close to the engine as possible.



PRESSURE COOLED



WATERPIPE COOLED

FIGURE 2. AIRFLOW THERMAL ENGINE

If the scroll outlet exceeds 3 feet (914 mm), increase duct size 20 percent. Use no more than two 90 degree radius-type (short bend-in-type) elbows if it is necessary to change air flow direction. When a duct is used between the scroll discharge and the outlet scroll, the unobstructed scroll area must be at least as large as the scroll discharge. The scroll discharge area of the duct must be increased if air flow is restricted by bends, long runs, screens or the exhaust pipe. Exhaust pipes running inside Water-Pipe ducts should be covered with asbestos tape.

# Onan Engine P248 Service Manual

**General Motors-Holden Limited.  
Service Division**

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