



Figure 3-218 Installing Injection Pump

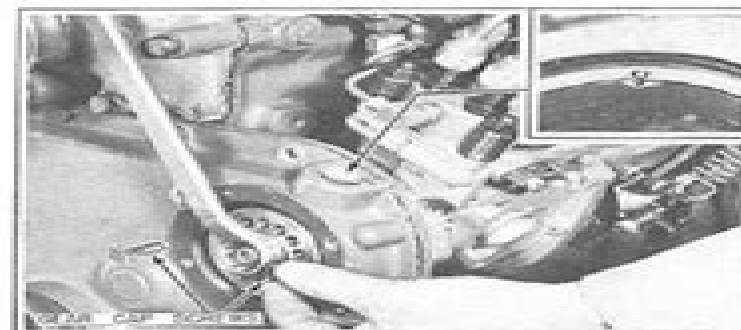


Figure 3-220 Timing Injection Pump To Engine



Figure 3-219 Installing Injection Pump Drive Gear



Figure 3-221 Injection Pump Drive Gear Installed

4. Install the injection pump on the engine with the two mounting cap screws and washers, the mounting bolt, lock washer, and nut. (See Figures 3-218 and 3-158.)
5. Insert the pump drive gear in position on the front of the injection pump so that the teeth mesh with the teeth of the idler gear. (See Figure 3-219.) Do not fasten yet.
6. Turn the pump camshaft clockwise with a wrench until the housing pointer and drive hub mark are exactly in line. Hold the wrench in this position. Turn the gear clockwise with fingers to be

certain all backlash has been taken up. Install the two drive gear cap screws in any two opposite holes that are aligned with the drive hub. (See Figure 3-220.) Tighten the screws securely.

7. Check the timing of the pump to the engine. Turn the engine over slowly until the No. 1 piston is again raising on its compression stroke and the pointer at the flywheel is in line with the PP mark on the flywheel. Check the injection pump drive hub marker again to be sure it is in line with the pointer on the housing. If they are not aligned, repeat instructions in the preceding step.

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