

Figure 6C2-20 Removing Rich Mixture Stop Screw

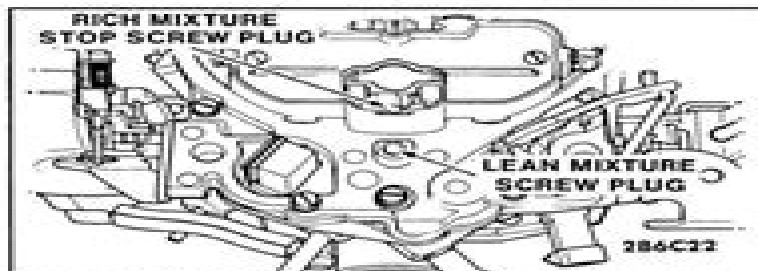


Figure 6C2-21 Removing Rich Mixture Stop Screw Plug

7. Insert gage in vent hole and with Tool J-28696-10, BT-7928, or equivalent, turn stop screw clockwise until total solenoid plunger travel is $4/32"$ (see Checking Solenoid Plunger Travel).
8. With solenoid plunger travel correctly set, install plugs (supplied in service kit) in air horn as follows:
 - a. Install plug (hollow end down) in hole in raised boss on air horn casting (Figure 6C2-21) and, using a suitable punch, drive plug in air horn until upper surface of plug is even with lower edge of hole chamber (Figure 6C2-22). Plug must be installed to retain the setting of the mixture control solenoid stop screw (in float bowl) and to prevent escape of fuel vapors which will upset emissions.
 - b. If removed, install plug (hollow end down) in air horn over rich mixture stop screw located next to the Idle Air Bleed Valve Cover (Figure 6C2-21) and, using a suitable punch, drive plug in place until it is approximately $1/16"$ (.062") below the surface of the air horn casting. Plug must be installed to retain the setting of the solenoid stop screw (in air horn).
9. Proceed to Idle Mixture and Speed Adjustment.

Idle Mixture and Speed Adjustment

A cover is riveted in place over the idle air bleed valve and the access holes to the idle mixture needles are sealed with hardened plugs to seal the factory settings during original equipment production. These items are NOT to be removed unless required for cleaning, part replacement, improper dwell reading (Step 4, below) or the System Performance Check (Section 6E) indicates the carburetor is the cause of trouble.

Idle Mixture Adjustment

1. Before proceeding:
 - a. Set parking brake and block drive wheels.

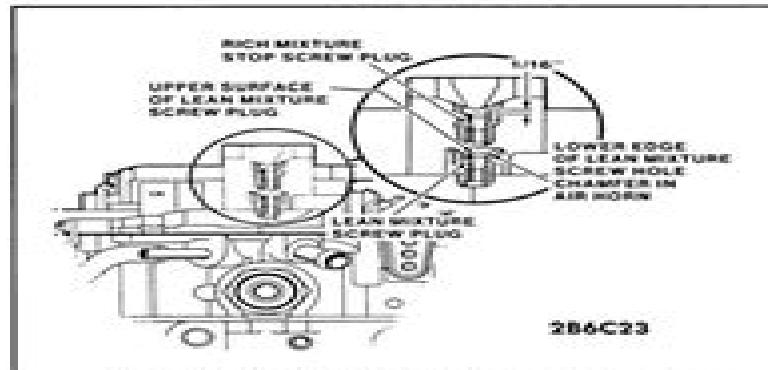


Figure 6C2-22 Stop Screw Plug-Lean and Rich

- b. Disconnect and plug hoses as directed on Emission Control Information Label under the hood.
- c. Check ignition timing as shown on the Emission Control Information Label.
- d. Connect dwell meter and tachometer as noted in chart "System Performance Check" (Section 6E).

2. Start engine and with transmission in Park or Neutral, run engine at idle until fully warm and a varying dwell is noted on the dwell meter. It is absolutely essential that the engine is operated for a sufficient length of time to ensure the engine coolant sensor, and the oxygen sensor in the exhaust, are at full operational temperature.
3. Check engine idle speed and compare to specifications on underhood label. If necessary, adjust curb idle speed. On models with Idle Speed Control (ISC) or Idle Load Compensator (ILC), no adjustment is possible. If speed is out of specification, refer to appropriate diagnosis chart (Section 6E).
4. With engine idling in drive (neutral for manual transmission), observe dwell reading on the 6 cylinder scale. If varying somewhere within the 10-50° range, adjustment is correct. If not, perform the following:
5. IDLE AIR BLEED VALVE COVER REMOVAL.

To gain access to the idle air bleed valve for identification, adjustment or servicing, it will be necessary to remove the idle air bleed valve cover.

- a. With engine off, cover internal bowl vents and air inlets to bleed valve with masking tape or equivalent. Cover carburetor air intakes with masking tape to prevent metal chips from entering carburetor and engine.
- b. Carefully align a No. 35 (.110") drill bit on one of the steel rivet heads holding the idle air bleed valve cover in place. Drill only enough to remove rivet head (Figure 6C2-23). Then drill the remaining rivet head located on the other side of the tower. Using a drift and small hammer, drive the remainder of the rivet stem out of the idle air bleed valve cover in the air horn casting. Use care in drilling to prevent damage to the air horn casting.
- c. Lift out cover over idle air bleed valve and remove the rivet pieces from inside tower in air horn casting.

CAUTION: For the next operation, safety glasses must be worn to protect the eyes from possible metal shaving damage.

Using shop air, carefully blow out any remaining chips inside the tower. **DISCARD COVER AFTER REMOVAL.** A missing cover indicates the idle air bleed

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