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- 3.4-152 DIESEL ENGINE

BODY AND CHASSIS ASSEMBLY

Removal and Refinement (38-01-01)

Removal

1. Remove the air filter and waders securing the hood to the instrument panel.
2. Remove the front fender and waders securing the grille to the front side support.
3. Disconnect the two air cleaner pipes of hood at the coupling adjacent to the grille front panel.
4. Remove the battery secure panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 1. Lift the hood and grille assembly clear of the tractor as shown.

Refinement

1. Place the hood and grille assembly over the tractor, lowering the grille on the fender at the front side support.
2. Connect the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
3. Reconnect the air cleaner pipes of hood.
4. Reconnect the headlight wiring at the light switch and into the battery secure panel.

CHASSIS AND ENGINE PANELS ASSEMBLY

Removal and Refinement (38-01-02)

Removal

1. Remove the hood and grille assembly as stated in operation (38-01-01).
2. If necessary, remove the air cleaner of hood as stated in operation (38-01-01) and then with draw the two air cleaner pipes from the grille.
3. Remove the headlight wiring from the hood.
4. Remove the front fender and waders securing the grille to the hood and the front fender and waders each side, securing the side panels to the hood.
5. Remove the grille and side panels assembly from the hood.

Refinement

1. Place the grille and side panels assembly in position on the hood and secure the grille with the front fender and waders and the side panels with the front fender and waders each side.
2. If necessary, with the air cleaner service solenoid and secure it to the lower panel with the front fender and waders.
3. Connect the headlight wiring to the hood with the clip.
4. Bolt the hood and grille assembly as stated in operation (38-01-01).

SEALS REMOVAL AND REPLACEMENT (38-01-03)

Removal

1. Remove the hood and grille assembly as stated in operation (38-01-01).
 2. If necessary, remove the air cleaner of hood as stated in operation (38-01-01) and withdraw the air cleaner pipes.
 3. Fig. 2. Remove the required panel by removing the two bolts and waders.
- NOTE** - If the bottom panel is to be removed, the two side panels must be removed first.
4. Remove all traces of the old seal and adhesive from the panel.

Refinement

1. Remove the adhesive material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, working pressure evenly for whole of length.
4. Bolt the panel and secure with the two bolts and waders.
5. If necessary, with the air cleaner pipes and the air cleaner.
6. Bolt the hood and grille assembly as stated in operation (38-01-01).

LOWER INSTRUMENT PANEL

Removal and Refinement (38-01-04)

Removal

1. Remove the battery secure panel.
2. Disconnect the battery lead from the battery secure panel.
3. Fig. 4. Remove the front fender and waders securing the lower instrument panel and remove the panel from the instrument panel as shown.
4. If necessary, remove the air cleaner service solenoid by removing the panel, seal and waders securing the mounting bracket to the lower panel.

Refinement

1. If necessary, with the air cleaner service solenoid and secure it to the lower panel with the front fender and waders.
2. Fig. 4. Bolt the lower panel and secure with the two bolts and waders.
3. Reconnect the lead to the air cleaner service solenoid and into the battery secure panel.

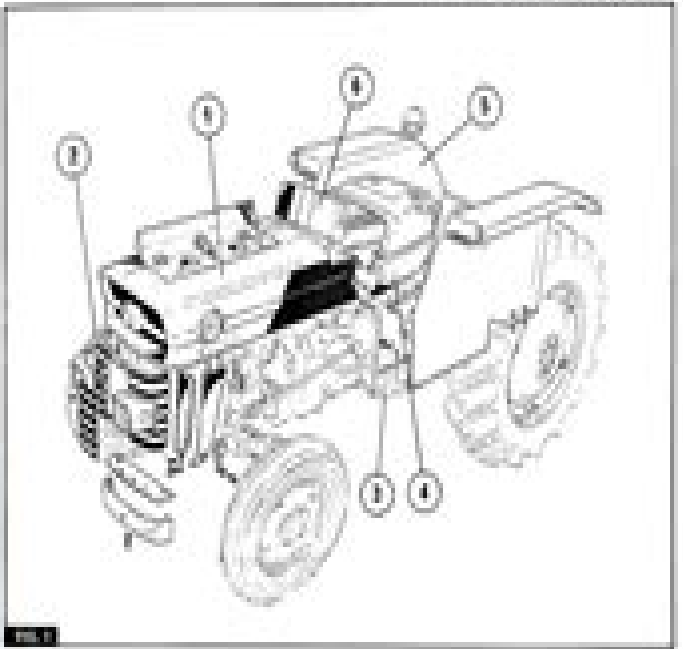


Fig. 1



Fig. 2

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Huangqi Zhang



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