

**MERCURY**  
*MerCruiser*

## Service Manual #31



**5.0 / 5.7 / 6.2 Liter  
Gasoline Engines**  
Without Emissions Control

Serial Numbers:  
Sterndrive: 0M30000-1A299999  
Inboard: 0M31000-1A089999

# Order Mercruiser Service Manual

**Sebastian Brünink**

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