

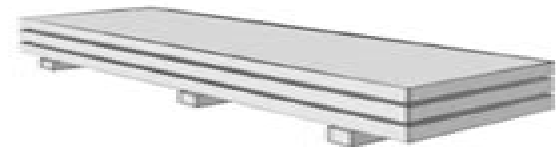
# Quick start guide

# minerva®

## PREPARATION

The work surfaces and additional materials must be conditioned for at least 24 hours at room temperature prior to fitting.

**Must not be stored vertical and on one edge**

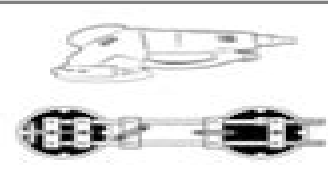
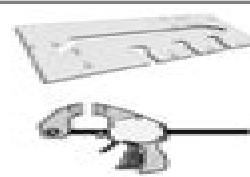


## CHECKS

- Enough jointing kits or adhesives for the installation? 1 jointing kit per joint
- It is essential that the cabinets are checked to be level prior to fitting the worktops and checked again following installation. The cabinets should be levelled to a tolerance of no more than 3mm for every run of 3m cabinetry.
- All joints must always be supported by either wall battens or cabinetry. Additional battens and metalwork are needed where support is required. Refer to full installation guide for further information.
- All surfaces should be checked for any damage and colour consistency prior to installation. If you are unsure of the colour consistency, sand a small patch of each of the adjoining boards to test this to ensure a satisfactory match before any installation is carried out. Ensure you are in a suitably lit environment, wipe the dust away and use a damp cloth to help get a true colour comparison.

## TOOLS

- 2 ½ HP, 1850 watt router
- Masons mitre Jig with 30mm guide ring and 12mm twin flute TCT cutter.
- Random orbital sander for finishing.
- Hot Melt Glue gun, glue, clamps or Seaming Tools



## PROCESS

- Always dry fit the worktops before bonding
- Dust particles will be generated during the cutting, routing, sanding and drilling of the worktops. As a result of this, it is important to ensure the area you are working in is well ventilated and an appropriate dust extraction system is used. Minerva solid surface is completely non-toxic, however the adhesive used for joints contains methyl methacrylate and ventilation should be considered to ensure fumes are dissipated.
- Make sure the joint is thoroughly clean using the isopropyl alcohol wipes supplied in the jointing kit
- Use two layers of masking tape approximately 2mm either side of the joint. Lightly scrape off the excess adhesive but make sure a good bead is left as the adhesive shrinks very slightly as it cures.
- Mix the adhesive thoroughly in the bag. Remove the grey strip and mix the two parts together for around 1 minute or use the grey strip to run the mixture 20 times from one end of the bag to the other.
- You don't need to sand the whole of the worktop. The worksurfaces are supplied with a final matt finish and do not require any further surface finishing apart from areas that require joints and any cut ends or edges
- Leave a grey abrasive pad with the householder to use in the regular care of the surface.

# Minerva T2015 User Guide

**Iryna Kristensen,Alexandre  
Dubois,Jukka Teräs**



## **Minerva T2015 User Guide:**

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