

## 20-02 MOTOR, AND FENDERS

### HOOD AND FENDER ASSEMBLY

#### Removal and Replacement 20-02-01

##### Removal

1. Remove the air filter and engine mounting the hood in the instrument panel.
2. Remove the two bolts and washers securing the grille to the front side panels.
3. Disconnect the two air intake pipes of front of the coupling, secure the grille from front panel to the bottom front panel.
4. Disconnect the headlight wiring at the right side.
5. Fig. 1, lift the hood and grille assembly from the front side panels.

##### Replacement

1. Place the hood and grille assembly over the engine, laying the grille on the bolts of the front side panels.
2. Secure the hood to the instrument panel with the two bolts and washers and tighten the bolts at the front side panels.
3. Disconnect the air intake pipes of front.
4. Connect the headlight wiring at the right side and into the bottom front panel.

### GRILLE AND SIDE PANEL ASSEMBLY

#### Removal and Replacement 20-02-02

##### Removal

1. Disconnect the hood and grille assembly at front as specified 20-02-01.
2. If necessary, remove the oil cooler oil lines as specified 20-02-01, and then withdraw the two air intake pipes from the grille.
3. Disconnect the headlight wiring from the front.
4. Remove the two bolts and washers securing the grille to the front, and the two bolts and washers each side, securing the side panels to the hood.
5. Remove the grille and side panels assembly from the hood.

##### Replacement

1. Place the grille and side panels assembly in position on the hood and secure the grille with the two bolts and washers and the side panels with the two bolts and washers each side.
2. If necessary, join the air intake pipes of front and the oil cooler.
3. Connect the headlight wiring to the front with the lines.
4. Secure the hood and grille assembly at front as specified 20-02-01.

### HOOD REMOVAL AND REPLACEMENT 20-02-03

#### Removal

1. Remove the hood and grille assembly as specified 20-02-01.
2. If necessary, remove the oil cooler as specified 20-02-01 and withdraw the oil cooler lines.
3. Fig. 2, remove the required part by removing the two bottom washers.

*Note: - If the bottom panel, 20-02-03, is removed in this way the side panels will fit back (20-02-001).*

4. Remove all traces of the oil seal and adhesive from the panel.

#### Replacement

1. Secure the required panel on the correct position of the side panel with oil adhesive (or adhesive 20-02-001) and adhesive to the grille.
2. Apply a coat of the adhesive to the rear grille and allow it to become hard.
3. Place the top oil pan, applying adhesive around the top of the panel.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the air intake pipes and the oil cooler.
6. Secure the hood and grille assembly as specified 20-02-01.

### SIDE PANEL ASSEMBLY

#### Removal and Replacement 20-02-04

##### Removal

*Note: The side panel assembly is secured with adhesive 20-02-001. If the adhesive is removed, the panel must be secured with the adhesive 20-02-001.*

1. Fig. 3, remove the two bolts and washers securing the lower instrument panel and secure the panel from the instrument panel by adhesive.
2. If necessary, remove the air cleaner service adhesive by removing the grille, oil seal and adhesive securing the mounting bracket to the lower panel.

##### Replacement

1. If necessary, with the air cleaner service adhesive and secure it to the lower panel with the two bolts and washers.
2. Fig. 4, bolt the lower panel and secure with the two bolts and washers.
3. Reconnect the tube for the air cleaner service adhesive and with the bottom front panel.

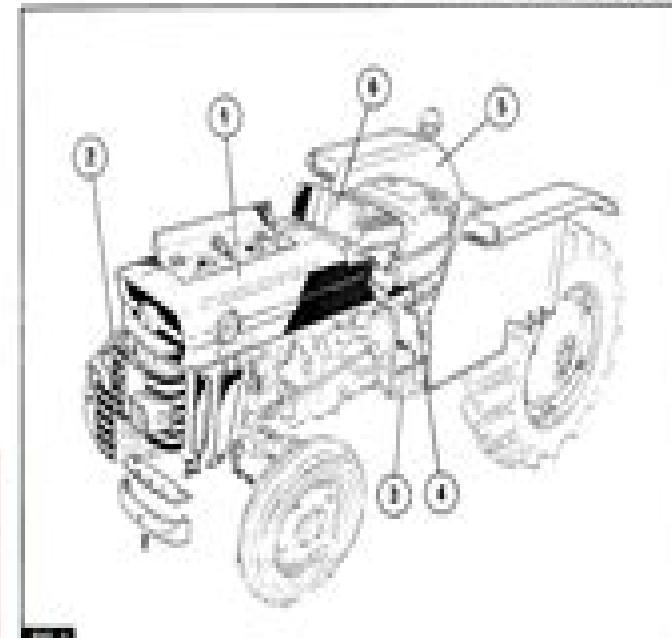


FIG. 2



FIG. 3

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**Victor M. Corman**

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