


Manual for SAB 128 and SAB 163 Mk4

The screw compressor and unit can be fitted with different equipment, depending on their functions and requirements.

Some of these equipment is described in this instruction manual even though they are **not** fitted on your particular unit.

A cross (x) in the following table indicates which variants that are fitted on your unit – with the compressor no stated below.

Compressor	<input type="checkbox"/> SAB 128	<input type="checkbox"/> SAB 163
Type of drive	<input type="checkbox"/> (Male drive)	<input type="checkbox"/> (Female drive)
Refrigerant	<input type="checkbox"/> R717	<input type="checkbox"/> R22 Other _____
Compressor no		
Designation		
Instrumentation	UNISAB II and manual regulation of the V _i slide	
	UNISAB II and automatic regulation of the V _i slide	
Oil cooling	Water-cooled oil cooler OWRF/OWTF	
	Refrigerant-cooled oil cooler OOSI	
	Refrigerant injection in compressor HLI	
Economizer system (ECO-system)	Vessel type HESS	
	Closed system and vessel type EOSE	
	Open system and vessel type SVER	
Ex-execution	Both compressor and unit are  safeguarded.	

Operating Manual Sab 128 Hf

Jianjun Gao



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