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by machining grinding honing or lapping etc surface finish is generally required for mechanical components where these components must fit together perfectly move against each other or form a sealing interface

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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