
mechanical working of METALS

THEORY AND PRACTICE

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Mechanical Working Of Metals Theory And Practice

Camilla Rothe

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Mechanical Working of Metals John Noel Harris, 2014-05-20 Mechanical Working of Metals Theory and Practice provides a comprehensive examination of the stress strain relationships involved in the principal methods of shaping materials by mechanical working. This book discusses the various processing equipment and its application. Organized into seven chapters, this book begins with an overview of the metals utilized on a substantial scale for construction and engineering purposes. This text then examines the behavior of metal under compressive stress which can be seen from an analysis of what happens when a cylindrical sample is compressed between two platens. Other chapters consider the effect of mechanical work on the structure and macro properties of metals. This book discusses as well the classification of the processes used for mechanical working. The final chapter deals with the techniques of manufacturing tin cans which are ideal packaging for food and beverages. This book is a valuable resource for mechanical engineers and metallurgists.

Mechanical Properties and Working of Metals and Alloys Amit Bhaduri, 2018-05-12 This book is intended to serve as core text or handy reference on two key areas of metallic materials i) mechanical behavior and properties evaluated by mechanical testing and ii) different types of metal working or forming operations to produce useful shapes. The book consists of 16 chapters which are divided into two parts. The first part contains nine chapters which describe tension including elastic stress strain relation, relevant theory of plasticity and strengthening methods, compression, hardness, bending, torsion, pure shear, impact loading, creep and stress rupture, fatigue and fracture. The second part is composed of seven chapters and covers fundamentals of mechanical working, forging, rolling, extrusion, drawing of flat strip, round bar and tube, deep drawing and high energy rate forming. The book comprises an exhaustive description of mechanical properties evaluated by testing of metals and metal working in sufficient depth and with reasonably wide coverage. The book is written in an easy to understand manner and includes many solved problems. More than 150 numerical problems and many multiple choice questions as exercise along with their answers have also been provided. The mathematical analyses are well elaborated without skipping any intermediate steps. Slab method of analysis or free body equilibrium approach is used for the analytical treatment of mechanical working processes. For hot working processes different frictional conditions, sliding, sticking and mixed sticking sliding have been considered to estimate the deformation loads. In addition to the slab method of analysis, this book also contains slip line field theory, its application to the static system and the steady state motion. Further this book includes upper bound theorem and upper bound solutions for indentation, compression, extrusion and strip drawing. The book can be used to teach graduate and undergraduate courses offered to students of mechanical, aerospace, production, manufacturing and metallurgical engineering disciplines. The book can also be used for metallurgists and practicing engineers in industry and development courses in the metallurgy and metallic manufacturing industries.

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