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## Unabridged Cd Edition

**Guillaume Favre**

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this example illustrates the forming of a three dimensional shape by a deep drawing process in general the forming procedure involves a forming step followed by a springback that occurs after the blank is removed from the tool the goal of analyzing the forming procedure is to determine the final deformed shape after springback

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aug 17 2014 aabqus tutorial deep drawing the material used in our deep drawing analysis is steel with isotropic behavior the initial position of the punch is taken as 10mm above the sheet the deep drawing speed used here is 1 m sec the friction between the sheet the punch and die interface is taken constant as 0 15