



Image shown may not reflect  
actual Engine

### SPECIFICATIONS

#### V-12, 4-Stroke-Cycle-Diesel

Emissions.....	IMO
Displacement.....	27.03 L (1,649.47 in <sup>3</sup> )
Rated Engine Speed.....	1800
Bore.....	137.2 mm (5.4 in)
Stroke.....	152.4 mm (6.0 in)
Aspiration.....	Turbocharged-Aftercooled
Governor.....	Mechanical
Cooling System.....	Keel
Weight, Net Dry (approx.).....	2,415 kg (5,324 lb)
Refill Capacity.....	
Cooling System.....	67.0 L (17.7 gal)
Lube Oil System.....	139.0 L (36.7 gal)
Oil Change Interval.....	500 hrs
Caterpillar Diesel Engine Oil 10W30 or 15W40	
Deep Sump Oil Pan	
Rotation (from flywheel end).....	Counterclockwise
Flywheel and Flywheel Housing.....	SAE NO. 0
Flywheel Teeth.....	136

### STANDARD ENGINE EQUIPMENT

#### Air Inlet System

Corrosion resistant aftercooler core, regular duty panel type air cleaner, air cleaner inlet adapter, turbocharger inlet

#### Cooling System

Gear-driven centrifugal jacket water pump, expansion tank, engine oil cooler, thermostats and housing, transmission oil cooler

#### Exhaust System

Watercooled exhaust manifold and turbocharger, dry elbow and flange

#### Fuel System

Fuel filter - RH service, fuel transfer pump, fuel priming pump, flexible lines, fuel ratio control

#### Instrumentation

Heavy-duty SAE standard rotation tachometer drive; RH instrument panel with oil pressure, water temperature, and fuel pressure gauges; service meter

#### Lube System

Crankcase breather; oil filter - RH service; oil level gauge - RH service, oil filler in valve cover, deep sump oil pan, manual oil sump pump

#### Mounting System

Front support

#### General

Vibration damper and guard, Caterpillar yellow paint, lifting eyes

#### ISO Certification

Factory-designed systems built at Caterpillar  
ISO 9001:2000 certified facilities

# No Cat 3412 Manual

**George Washington Tryon**



**No Cat 3412 Manual:**

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