

# MG ZS 2018-2024 Workshop Manual

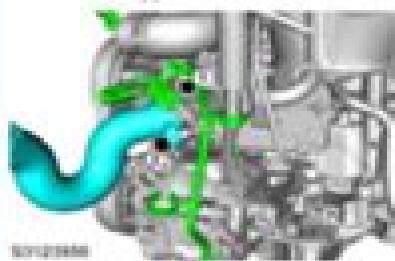
## Engine Cooling System-1.5T

### Radiator Water Outlet Pipe Removal

1. Drain the coolant.
2. Disconnect the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

### Re-fit

1. Connect the radiator water outlet pipe to the thermostat, and secure it with clamp.

2. Connect the radiator water outlet pipe to the engine, and secure it with clamp.

3. Refit the coolant.

### Placeholder - Refit 1

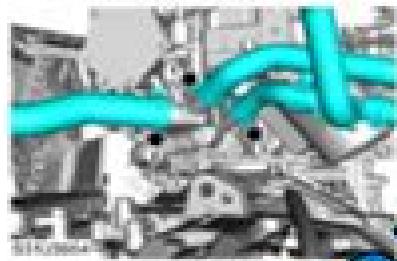
## Air Heater Water Inlet Pipe Removal

### Radiator

1. Drain the coolant.
2. Remove the hose - intercooler to engine.

### Placeholder - Intercooler to Radiator Removal

3. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the A/C box.



5. Loosen the clamp (3) and remove the air heater water inlet pipe.

### Re-fit

6. Fit the air heater water inlet pipe and secure it with clamp.
7. Connect the air heater water inlet pipe to the A/C box, and secure it with clamp.

8. Connect the air heater water inlet pipe to the engine, and secure it with clamp.

9. Fit the hose - intercooler to engine.

### Placeholder - Intercooler to Radiator Removal

10. Refit the coolant.

### Placeholder - Refit 2

## Engine

## Engine Cooling System-1.5T

### System Pressure Test

#### Check

1. Check the hose for any rupture and abnormal stress, and the tightness of the pipeline connection.
2. Open the coolant expansion tank cap.

**Warning:** Since injury such as scalding could occur due to high pressure water, do not touch the coolant expansion tank when the engine is hot.

3. Fit the T1400013 on the expansion tank.
4. Connect the T1400013 pipe to the T1400012.
5. Pressurize the system to 1.0 MPa (10 bar) and check for leakage.
6. Once the pressure has dropped to the pressure value, fit the T1400013 pipe to the T1400012.



7. Visually check the engine and cooling system for signs of coolant leakage.
8. Follow the pressure through the relief valve on the T1400013.



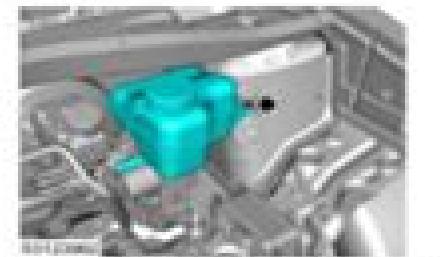
### T1400013

9. Disconnect the T1400013 pipe from the T1400012.
10. Remove the T1400013 from the expansion tank and fit the expansion tank cap.

### Coolant Expansion Tank Removal

#### Placeholder - Removal

1. Drain the coolant.
2. Disconnect the hose - intercooler to engine.
3. Loosen the clamp (1) and disconnect the air heater water inlet pipe from the engine.
4. Remove the T1400013 from the expansion tank.



5. Remove it from fitting the coolant expansion tank to the body.

### Placeholder - Refit 1

6. Loosen the clamp and remove the coolant expansion tank.
7. Fit the coolant expansion tank and secure it with clamp.
8. Fit the coolant expansion tank to the body. Fit T1400013, tighten it to 8 Nm, and check the torque.
9. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamp.
10. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamp.

### Placeholder - Refit 2



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# Mg Maintenance Manual

**JS Bruner**

## **Mg Maintenance Manual:**

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**Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions)** ,1989

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known simply among MG enthusiasts as the Blower Book a tribute to its author It provides tuning and maintenance procedures for MGs from the first M type Midget of 1929 through the TF 1500 As you would expect the official MG repair information is given for normal maintenance and repair along with complete specification data sheets lubrication charts wiring diagrams and a complete list of engine parts High performance information covering supercharger installation and the factory s Special Tuning Handbooks for Trials Work are also included which will be of particular interest to vintage and historic racers

**Toyota Corolla 1600 Service Manual** Robert Bentley, inc,Robert Bently Publishers,Robert Bentley,1979

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Model Years 1975 1976 1977 1978 and 1979 **Toyota Celica Service Manual** Robert Bentley, inc,1984 **Toyota Corolla Service Manual, 1980, 1981, 1982, 1983** ,1983

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