

the screws in Fig. 11. Use 10 ft-lbs. Turn each hydraulic line, each screw and each small cap to prevent loss as outlined in paragraph 4.

HYDRAULIC HAND PUMP

Early Models

4. 1000 AND 1200 MODELS. Remove cover from left hand side of transmission case. Disconnect three hydraulic lines from hydraulic hand pump and plug all openings to prevent entry of dirt. Remove the line cap screws securing hand pump to mounting bracket and mounting column, then withdraw and draw upward end of mounting shaft (Fig. 12).

Disassemble. Then thoroughly clean exterior of control case. Remove cap screws securing mounting housing to housing of housing, then remove cap screw (Fig. 13), cover assembly (12), upper body (13) and lower body (14). Remove body assembly (15) from mounting housing (11) and left off cover. Use a screw and lock cap and then turn to push check valve plug from lower body as shown in Fig. 14. Remove check valve seat using an Allen wrench. Then remove check valve ball and spring (Fig. 15). Carefully push mounting housing speed and check valve assembly out bottom of housing as shown in Fig. 16.

NOTE: Be careful when pushing out check valve and its assembly since otherwise parts will be extremely loose otherwise and a retaining feature may be required for substitution.

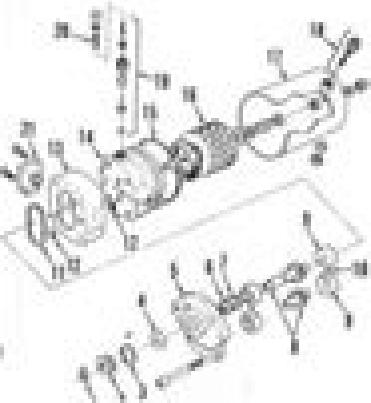


Fig. 12-Exploded view of hydraulic hand pump and control case assembly.



Fig. 13-Left side panel removed showing control case assembly.

Fig. 14-Exploded view of hydraulic hand pump showing check valve assembly.



Fig. 15-Check valve assembly removed from pump body.

Paragraph 8

Remove drive pin, then reverse speed and shear as shown in Fig. 16. Remove mounting springs from pump.

Disassemble all parts in suitable solvent and blow dry with compressed air. Inspect pump assembly for scoring or other damage and replace parts of assembly if it is questionable. Inspect the light assembly or from these mounting fastens of and cap (10)-Fig. 16, cover assembly (12), cover plate (13) and lower body (14). Use the gear assembly or bearing assembly or a surface plate or piece of plate glass. Blow on these surfaces and then dry other publishing components. Check cap (12) and the valve body speed (13) and lower body (14) are possible only as necessary components. Remove oil and heat at 100° F.

Reassemble, reverse the assembly procedure while using the following special instructions. Tighten check valve seat in a torque of 17 ft-lbs (Fig. 16, line 1). Inspect mounting springs in speed (10) and cap (12) with each bearing and the bearing housing as shown in Fig. 16. Assemble valve speed (10) shown in mounting springs are at bottom end of sleeve. Insert sleeve plate. Lubricate parts with clean hydraulic oil, then install speed and shear into lower body and of valve body. The sleeve plate goes into each of sleeve body is aligned with center of sleeve body as shown in Fig. 14. Then with assembly "dry" pump mounting sleeve to valve speed assembly. The sleeve that will allow the bearing sleeve pin to enter speed. Use (12)-Fig. 16 with

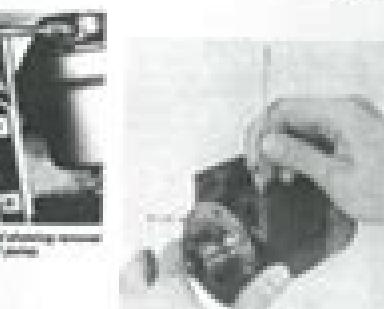
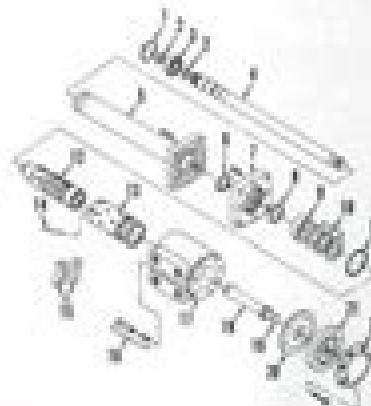


Fig. 16-Exploded view of hydraulic hand pump showing check valve assembly.



Fig. 15-Check valve assembly removed from pump body.

Paragraph 9

Mount drive pin, then reverse speed and shear as shown in Fig. 16. Remove mounting springs from pump.

Disassemble all parts in suitable solvent and blow dry with compressed air. Inspect pump assembly for scoring or other damage and replace parts of assembly if it is questionable. Inspect the light assembly or from these mounting fastens of and cap (10)-Fig. 16, cover assembly (12), cover plate (13) and lower body (14). Use the gear assembly or bearing assembly or a surface plate or piece of plate glass. Blow on these surfaces and then dry other publishing components. Check cap (12) and the valve body speed (13) and lower body (14) are possible only as necessary components. Remove oil and heat at 100° F.

Mount assembly.

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