

ring screws in 27 hrs (20 to 25) (See Note). Hydraulic lines, with inner and check valves, replace as outlined in paragraph 8.

HYDROSTATIC HAND PUMP

Early Models

4. BAK AND OVERHAUL. Remove cover from left hand side of instrument panel. Disconnect the hydraulic lines from hydrostatic hand pump and plug all openings to prevent entry of dirt. Between the two cap screws attaching hand pump, to mounting bracket and steering column, clean with wire and then replace rest of steering shaft (Fig. 1).

To disassemble, first thoroughly clean exterior of control unit. Remove cap screws attaching steering pump to bracket of housing. Then remove seal ring (22) (Fig. 1), cover assembly (23), spacer plate (24) and drive link (25) (drive valve body). Remove screws retaining cap screw (27) and 28) off cover. Use a large nut with one end bent 90° to push check valve plug from valve body as shown in Fig. 4. Remove check valve seat using an Allen wrench. Then remove check valve ball and spring (Fig. 5). Carefully push control valve spool and cover assembly and balance of housing as shown in Fig. 10.

NOTE: Be careful when you clean seal ring. Parts are fit so extremely close tolerance and a heating medium may be required for withdrawal.

Fig. 1—Detailed view of hydrostatic steering hand pump and control valve assembly used on some early models.

- 1. Cap screw
- 2. Seal ring
- 3. Cover assembly
- 4. Spacer plate
- 5. Drive link
- 6. Check valve
- 7. Cap screw
- 8. Check valve
- 9. Check valve
- 10. Check valve
- 11. Check valve
- 12. Check valve
- 13. Check valve
- 14. Check valve
- 15. Check valve
- 16. Check valve
- 17. Check valve
- 18. Check valve
- 19. Check valve
- 20. Check valve
- 21. Check valve
- 22. Seal ring
- 23. Cover assembly
- 24. Spacer plate
- 25. Drive link
- 26. Check valve
- 27. Cap screw
- 28. Check valve



Fig. 1—Left side panel removed showing removal of hydrostatic hand pump.

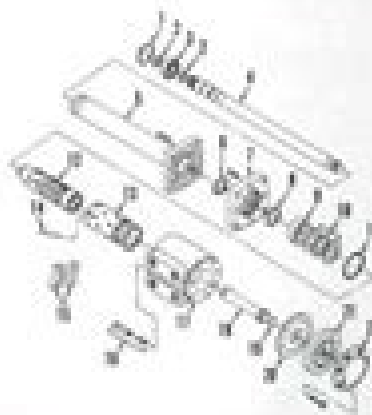


Fig. 2—Use a large nutting rod with a 90° bend at one end to turn a key about 1/4 inch (2500 psi) ring in control valve body using three cables made as shown.



Fig. 4—View of check valve components removed from valve body.

Paragraph 8



Paragraph 9

Remove drive pin, drive spool and spool and sleeve as shown in Fig. 11. Remove retaining springs from spool.

Thoroughly clean all parts in suitable solvent and blow dry with compressed air. Inspect tapered surfaces for scoring or other damage and remove parts if necessary. It is permissible to sand the light scratches or burrs from sealing surfaces of seal ring (22) (Fig. 1), cover assembly (23), spacer plate (24) and valve body (25). Use 600 grit abrasive paper or lapping compound on a surface plate or piece of plate glass. Blow in clean solvent and blow dry after padding to complete. Refer to (22) and the valve body, spool (23) and sleeve (25) are available only as complete assemblies. Remove oil seal and oil "O" ring.

To reassemble, remove the disassembly procedure while using the following special instructions. Tighten check valve seat to a torque of 17 to 25 in. lbs. Install retaining springs in spool in order of size with arrow toward the outside as shown in Fig. 11. Assemble valve spool into sleeve so retaining springs are at desired end of sleeve before drive pin. Lubricate parts with clean hydraulic oil, then install spool and sleeve into bottom end of valve body. Be sure that pin also in end of drive link is aligned with valley of inner cover as shown in Fig. 14. This will correctly "seat" pump retaining element for valve spool assembly. Be sure that seal in drive link engages drive pin in valve spool. Then (22) (Fig. 1) will be



Fig. 10—After spool and sleeve assembly and ball are in housing as shown.



Fig. 11—After seal ring is polished from sleeve after removing cover pin.

Slide with surface of inner seal (22) when drive link is correctly installed. Install seal ring (22) and tighten retaining cap screws evenly to 20 to 25 in. lbs. torque. Install bracket housing (26) with chamber on inside diameter facing up. Install cap screw (27) and tighten retaining cap screws evenly to 20 to 25 in. lbs. torque.

Reinstall assembled seal and band on three spools as outlined in paragraph 1.

Late Models

5. BAK AND OVERHAUL. Remove lower cover from instrument panel. Remove portions of hydraulic lines connected to hand pump to prevent contact. Thoroughly clean all openings to prevent entry of dirt. Remove the two bolts attaching hand pump seal to cap screw bracket and steering column. Remove cap screw retaining steering column to instrument panel, then the steering column for clearance and remove hand pump from source.

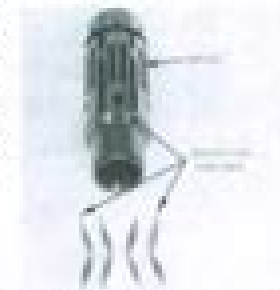


Fig. 12—After cleaning control mechanism of retaining springs and seal is set in place of check valve shown.



Fig. 13—After spool assembly and seal are in place of check valve shown.

Place to disassemble, thoroughly clean the exterior of hand pump unit. Remove screws retaining seal ring (22) (Fig. 1), then (22) off seal plate, install seal ring (22), spacer (23), valve plate (24) and drive link (25). Remove disassembled cover and ball (27). Blow spool (23) and sleeve (25) in an assembly from valve body. Remove housing housing (26), ring (27), if necessary, clean housing assembly (26), "O" ring (28) and ball ring (29). Remove oil seal (22) from top of valve body. Push the drive pin (30) out of sleeve and spool, then slide the spool from the sleeve. Push the retaining springs (23) out of the sleeve to valve spool.

The steering shaft valve (22) is set in the factory to open at a pressure of 2000 to 2500 psi. Removal of check valve is not recommended as a suitable hydraulic hose tested is required to properly set steering pressure of valve.

Thoroughly clean all parts in a suitable solvent being careful not to scratch or mark polished surfaces of pump and control valve components. Inspect all parts for wear or damage and remove if necessary. If either the spool, sleeve or valve body is scored or fluted out, the steering valve must be replaced as a complete unit.

If lapped surfaces of valve body (23), valve plate (24), separator seal (25) or seal plate (26) are scored or fluted, they should be removed. However, it is permissible to sand top very light scratches or burrs from these parts if needed. The 600 grit abrasive paper or lapping compound on a surface plate or piece of plate glass. Blow parts in clean solvent and blow dry after padding to complete. A valve repair kit is available which contains gaskets, seals and "O" rings necessary for reassembly of unit.

Lubricate parts with clean hydraulic oil during reassembly. To reassemble, remove the disassembly procedure while using the following special instructions. Assemble retaining springs into slot in valve sleeve and spool in order of size with arrow toward the outside as shown in Fig. 11. Insert drive pin

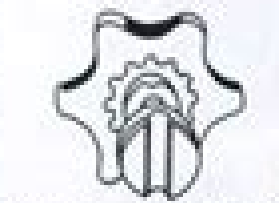
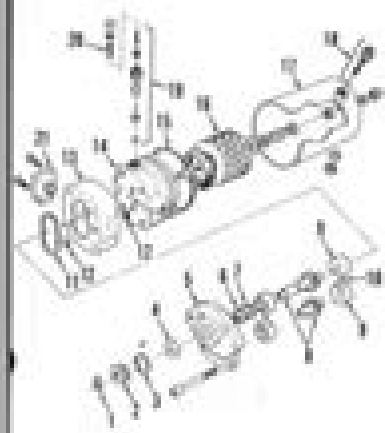


Fig. 14—After spool assembly and seal are in place of check valve shown.



- 1. Cap screw
- 2. Seal ring
- 3. Cover assembly
- 4. Spacer plate
- 5. Drive link
- 6. Check valve
- 7. Cap screw
- 8. Check valve
- 9. Check valve
- 10. Check valve
- 11. Check valve
- 12. Check valve
- 13. Check valve
- 14. Check valve
- 15. Check valve
- 16. Check valve
- 17. Check valve
- 18. Check valve
- 19. Check valve
- 20. Check valve
- 21. Check valve
- 22. Seal ring
- 23. Cover assembly
- 24. Spacer plate
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