

20-02 SHEET METAL AND FENDERS

SHEET METAL ASSEMBLY

Removal and Replacement 20-02-01

Removal

1. Remove the two bolts and washers securing the head to the front fender panel.
2. Remove the two bolts and washers securing the tail to the front fender panel.
3. Disconnect the two oil cooler pipes of front of the coupling, remove the oil cooler panel and disconnect the bottom panel.
4. Disconnect the headlight wiring at the right end.
5. Fig. 1. Lift the head and grille assembly clear of the front fender.

Replacement

1. Place the head and grille assembly over the fender, laying the grille on the bolts of the front side supports.
2. Secure the head to the mounting stand with the two bolts and washers and tighten the bolts at the front side supports.
3. Disconnect the oil cooler pipes of front.
4. Connect the headlight wiring at the right end and onto the bottom panel.

GRILLE AND SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-02

Removal

1. Disconnect the head and grille assembly as stated in operation 20-02-01.
2. If necessary, remove the oil cooler oil housing as stated in operation 20-02-01 and then withdraw the two oil cooler pipes from the grille.
3. Disconnect the headlight wiring from the fender.
4. Remove the two bolts and washers securing the grille to the head, and the two bolts and washers each side, securing the side panels to the head.
5. Disconnect the grille and side panels assembly from the head.

Replacement

1. Place the grille and side panels assembly as previous on the head and secure the grille with the two bolts and washers and the side panels with the two bolts and washers each side.
2. If necessary, join the oil cooler pipes of front and the oil cooler.
3. Connect the headlight wiring to the head with the clips.
4. Secure the head and grille assembly as stated in operation 20-02-01.

HEAD REMOVAL AND REPLACEMENT 20-02-03

Removal

1. Remove the head and grille assembly as stated in operation 20-02-01.
2. If necessary, remove the oil cooler as stated in operation 20-02-01 and withdraw the oil cooler panel.
3. Fig. 2. Remove the required part by removing the two bolts and washers.

Note: - If the bottom panel is to be replaced, refer to the TWO SIDE PANELS WITH THE HEAD/FRONT FENDER.

4. Remove all traces of the oil seal and adhesive from the panel.

Replacement

1. Secure the required panel on the correct position of the side panel with oil seal and adhesive (or adhesive film) and allow to dry completely.
2. Apply a coat of the adhesive to the new panel and allow to become ready.
3. Place the part in position, applying correct adhesive to the panel.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Secure the head and grille assembly as stated in operation 20-02-01.

FRONT END PANEL ASSEMBLY

Removal and Replacement 20-02-04

Removal

Note: Remove the front fender assembly.

Note: Remove the side panel assembly.

1. Remove the two bolts and washers securing the front bumper panel and secure the panel from the bumper panel by adhesive.
2. If necessary, remove the oil cooler service adapter. By removing the panel, oil seal and washer securing the mounting bracket to the front panel.

Replacement

1. If necessary, with the oil cooler service adapter and secure it to the front panel with the panel, oil seal and washer.
2. Fig. 3. Hold the front panel and secure with the two bolts and washers.
3. Reconnect the tube for the oil cooler service adapter and onto the bumper panel.

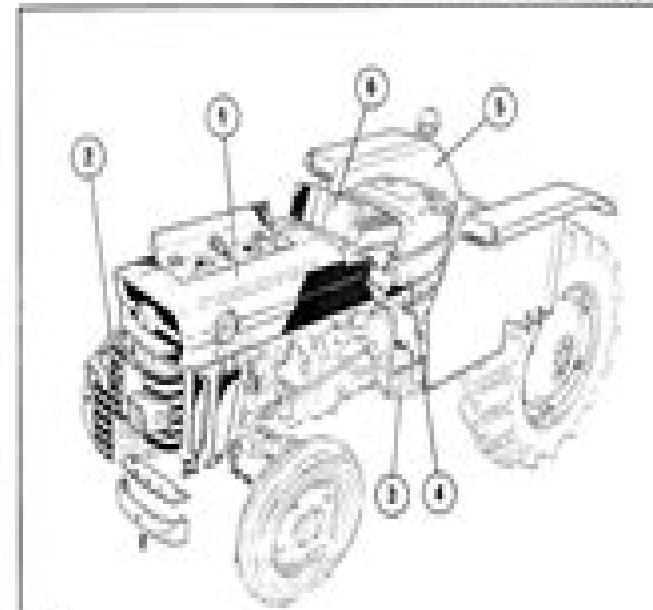


FIG. 2



FIG. 3

20-03 SHEET METAL AND FENDERS

Mf 135 Service Manual

Jiyuan Zhang

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