

1.2 ENGINE OIL

1.2.1 Oil Level Check and Replacement

- Check engine oil after starting the engine or 5 minutes at most after the engine has cooled.
- Turn off the oil pump, remove the dipstick, wipe it clean, reinsert it and turn it back again. Check to see that the oil level has increased (the last marking).
- If the level is too low, add oil up to the prescribed level at the oil port.

Use Engine Oil SAE 5W-30.

Capacity

Without filter (approx.)	0.84 l (0.902)
With filter	1.06 (1.121)

RECOMMENDED OIL



RECOMMENDED OIL



- When using an oil of a different type, make sure exactly from the previous one, remove all of the old oil. There can be dangerous mixing of oil.
- Use the present Engine Oil SAE according to the present temperatures.

Below 0°C (32°F)	SAE 10W or 5W-30
0°C (32°F) to +10°C (50°F)	SAE 5W-30
Above +10°C (50°F)	SAE 10W

1.2.2 Engine Oil Change

Safety Precautions

- Before changing the oil, be sure to stop the engine.

- To change the used oil, remove the drain plug at the bottom of the engine and drain the oil completely. All the used oil can be drained out easily when the engine is cold.



- Fill up with the new oil up to the upper mark on the oil gauge.

1.3 TRANSMISSION OIL

1.3.1 Oil Level Check and Replacement

Safety Precautions

- Be sure to stop the engine before changing the oil filter cartridge.

- The oil filter cartridge must be changed every 100 service hours.
- Apply a slight coat of oil onto the filter base gasket.
- To insert the new cartridge, press it in firmly. Over tightening may cause deterioration of rubber parts.
- After the new cartridge has been replaced, the engine oil pressure normally decreases a little. Thus, run the engine at low idle speed through the test and be sure to read the oil level on the gauge. Then, reapply the engine oil up to the prescribed level.



1.3.2 Transmission Oil

Safety Precautions

- Be sure to stop the engine before checking and changing the transmission oil.

1.3.3 Transmission Oil Check and Replacement

Drain out the used oil until the transmission case and pipe are off. Then, rapidly stop engine 5 times to reapply the oil level. The transmission oil level is at the upper mark. Then, operate through the oil gauge.

Safety Precautions

- Be sure to stop the engine before changing the oil filter cartridge.

Model	Oil
SCORPIO	SAE 10W/40 transmission oil
SCORPIO	SAE 5W-30, viscosity 10W
SCORPIO	Main Gear Oil
SCORPIO	Surge Gear Oil

Do not mix oil of the other types of oil other than above. When it is necessary to use SAE 10W-30, 10W gear oil be sure to mix with main gear oil completely.

Capacity	SAE 10W/40 transmission oil	SAE 5W-30, viscosity 10W
Without filter	0.84 l (0.902)	1.06 (1.121)

RECOMMENDED OIL



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