

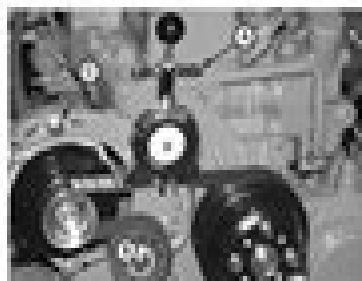
Manual Belt Tensioner Adjustment

NOTE: There are two types of manual tensioners shown.

NOTE: Inspect belts for cracks, fraying, or stretched-out areas. Replace if necessary.

As a reference check, test belt in the middle of a 254–304 mm (10–12 in.) span with two fingers. A properly tensioned belt will turn 75–85 degrees. If belt turns more, it needs to be tightened. If belt turns less, it needs to be loosened.

NOTE: If timing gear cover or alternator bracket interferes with installation/removal of belt tension gauge (A), insert gauge with belt tension angle.



Check Belt Tension

1. Install JDS101 Belt Tension Gauge (A) on belt, halfway between pulleys as shown. (JDS101 Belt Tension Gauge includes both local engine-Belt Tensioner and Distributor.)



Adjust Belt Tension

2. Loosen cap screws (B) and (C).

3. Slide alternator or tensioner bracket (B) in and to bend to remove all excess slack in belt.

NOTICE

Do not pry against alternator rear frame.

4. Stretch belt by prying outward on alternator front frame or tensioner bracket. Observing tension gauge, stretch the belt until specified tension is achieved.

A—Belt Tension Gauge
B—Cap Screw
C—Cap Screw
D—Tensioner Bracket

Specification

New Belt—Tension: 475–550 N (105–125 lb force)
Used Belt—Tension: 405–500 N (90–110 lb force)

5. Tighten cap screws (B) and (C).

NOTE: After ten minutes run-in, new belts are considered used. Belt tension must then be rechecked per used belt specifications.

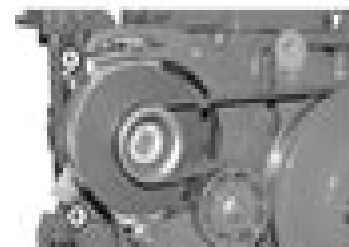
6. Run engine for ten minutes and immediately re-check belt tension per used belt specification above.
7. Repeat belt tension as necessary.

Manual Belt Tensioner Adjustment Using Belt Tension Tool (Alternate Method For Engines Without Auxiliary Drive)

NOTE: The JDS100 Belt Tension Tool may not be compatible with all alternators. In that case, use the preceding method for belt tensioning.

NOTE: Inspect belts for cracks, fraying, or stretched-out areas. Replace if necessary.

As a reference check, test belt in the middle of a 254–304 mm (10–12 in.) span with two fingers. A properly tensioned belt will turn 75–85 degrees. If belt turns more, it needs to be tightened. If belt turns less, it needs to be loosened.



Alternator Bracket and Cap Screws

1. Loosen upper (A) and lower (B) alternator bracket cap screws. Lower cap screw must remain tight enough to prevent excessive alternator play but allow alternator to pivot to bend.



Belt Tension Tool

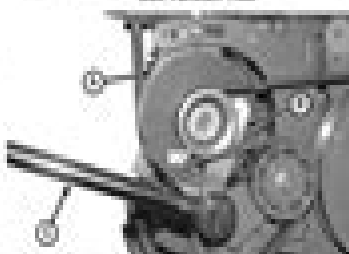
2. Insert JDS100 Belt Tension Tool (C) behind belt (C) and over alternator mounting screw.

3. Place torque wrench (D) on belt tensioning tool (B) at 90° to test. Front alternator (A) unit secured. Torque is achieved according to specification using the following table.

Specification

New Belt—Tension: 475–550 N (105–125 lb force)
Used Belt—Tension: 405–500 N (90–110 lb force)

JDS100 Belt Tensioning Tool Torque Table	
Desired Belt Tension (N)	Applied Torque (N·m)
445 (100)	108 (80)
485 (110)	115 (85)
525 (120)	122 (90)
565 (125)	128 (95)



Belt Tension Tool and Torque Wrench

A—Alternator
B—Belt Tensioning Tool
C—Torque Wrench

Nsp Engine Owners Manual

M Lipman



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