

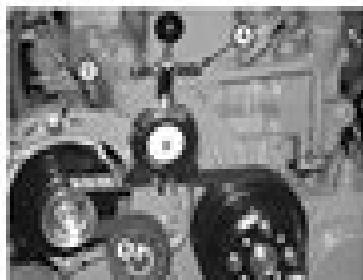
Manual Belt Tensioner Adjustment

NOTE: There are two types of manual tensioners shown.

NOTE: Support belts for cracks, bags, or stretched out areas. Prepare if necessary.

As a reference check, belt deflection in the middle of a 254–305 mm (10–12 in) span with two fingers. A properly tensioned belt will turn 95–105 degrees. If belt turns more, it needs to be tightened. If belt turns less, it needs to be loosened.

NOTE: If having gear noise or alternator bracket interfere with installation/removal of belt tension gauge (A), install gauge with belt insert angle.



Check Belt Tension

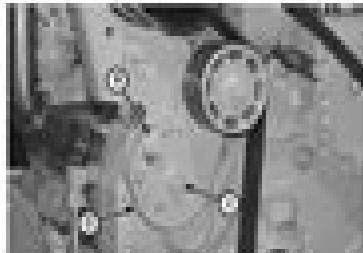
- Mount J00101 belt tension gauge (A) on belt, halfway between pulleys as shown. (J00101 belt tension gauge available from local Supplier-Bank Dealer or Distributor.)
- Loosen cap screws (B) and (C).
- Loosen alternator or tensioner bracket (D) as need to remove all excess slack in belt.

NOTICE

Be very careful when removing these.

- Loosen belt by pressing outward on alternator belt tabs or tensioner bracket. (Observing tension gauge, loosen the belt until specified tension is achieved.)

Adjust Belt Tension



Specification	
New Belt-Tension	475–500 N (105–110 lb)
Loose	
Used Belt-Tension	495–500 N (110–115 lb/in)

- Loosen cap screws (B) and (C).

NOTE: After ten minutes static, new belts are considered used. Belt tension must then be rechecked per used belt specifications.

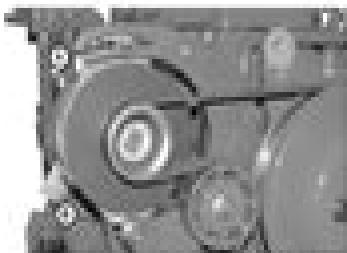
- Run engine for ten minutes and immediately re-check belt tension per used belt specification above.
- Recheck tension as necessary.

Manual Belt Tensioner Adjustment Using Belt Tension Tool (Alternate Method For Engines Without Auxiliary Drive)

NOTE: The J001020 belt tension tool may not be compatible with all alternators. In that case, use the preceding method for belt tensioning.

NOTE: Support belts for cracks, bags, or stretched out areas. Prepare if necessary.

As a reference check, belt deflection in the middle of a 254–305 mm (10–12 in) span with two fingers. A properly tensioned belt will turn 95–105 degrees. If belt turns more, it needs to be tightened. If belt turns less, it needs to be loosened.

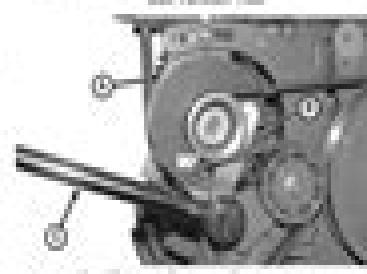


Alternator Bracket and Cap Screws

- Loosen upper (A) and lower (B) alternator bracket cap screws. Lower cap screw must remain tight enough to prevent excessive alternator play but allow alternator to pivot for tool.
- Mount J001020 belt tension tool (C) (alternator belt (D) and over alternator mounting screw).
- Place torque wrench (E) on belt tensioning tool (D) at 90° to tool. Hold alternator (B) until desired torque is achieved according to specification using the following table.

Specification	
New Belt-Tension	475–500 N (105–110 lb)
Loose	
Used Belt-Tension	495–500 N (110–115 lb/in)
Used Belt-Tension	495–500 N (110–115 lb/in)

J001020 Belt Tensioning Tool Target Table	
Desired Belt Tension (B)	Applied Tension (E) (lb)
475 (105)	100 (22)
495 (110)	115 (25)
500 (110)	110 (24)
500 (115)	115 (25)



Belt Tension Tool and Torque Wrench

(A) Alternator
(B) Belt Tensioning Tool
(C) Torque Wrench

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