

Fig. 10.—Front grille and front end assembly of the 340-365 model with a front grille and bumper bar shown for 340-355 model with front bumper bar.

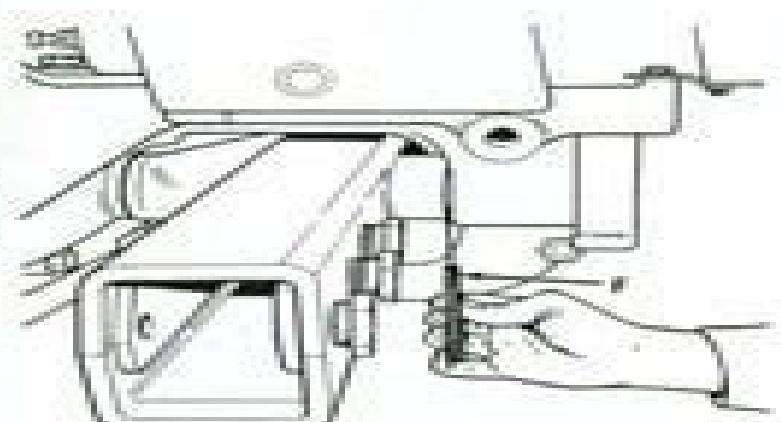


Fig. 11.—Bumper bar, front grille and front end assembly of the 340-365 model with a front grille and bumper bar shown for 340-365 model.

torque for adjusting end plug. On 340-365 models, make sure that tapered pin (36—Fig. 2) is correctly and firmly inserted; then tighten retaining nut to 80-140 N-cm (7.0-13.0 ft.-lbs.) torque. On all models, refer to paragraphs 2 and 3 for additional torque values and assembly notes.

5. FRONT SUPPORT. To remove the front support, the side must be removed, the radiator must be removed and the front support must be unbolted from the front of engine. The front side, the front support and the remainder of the front must each be supported separately while removing, while separated.

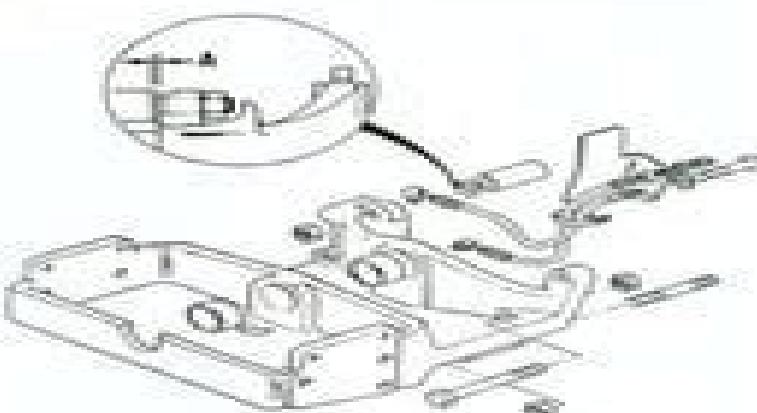


Fig. 12.—Bumper bar (4) bolted to front support (3) between right side and front support of 340-365 model.

and while assembling. Be sure that sufficient equipment is available before beginning.

To remove front side support from 340-365 models, first remove any front mounted equipment, grille, weight and weight frame, bumper grille, hood, hood side panels, air cleaner and battery. Drain cooling system, disconnect radiator hoses and disconnect wires to headlight. Remove radiator and all side assembly, then refer to paragraph 4 and remove the side assembly. Attach a front or other supporting device to the front support, then unbolt and separate the front support from the front of the engine. Be careful not to碰伤 vehicle may be located between front support casting and front of engine.

To remove front side support from 340 models, first remove any front mounted equipment, grille, weight and weight frame. Remove fuel tank and radiator and radiator support frame, then refer to paragraph 4 and remove the side assembly. Attach a front or other supporting device to the front support, then unbolt and separate the front support from the front of the engine. Be careful not to碰伤 vehicle may be located between front support casting and front of engine.

Reattach front support to engine of all models by reversing the removal procedure, but additional instructions originally published between support and engine. On 340-365 models, tighten the retaining screws to 80-140 N-cm (7.0-13.0 ft.-lbs.) torque. Adjustments are as follows: (A—Fig. 13) between the top supports (left and right side and front support with a front grille). Loosen retaining screws and install washers equal to the measured gap plus 0.13 mm (0.005 inch).

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