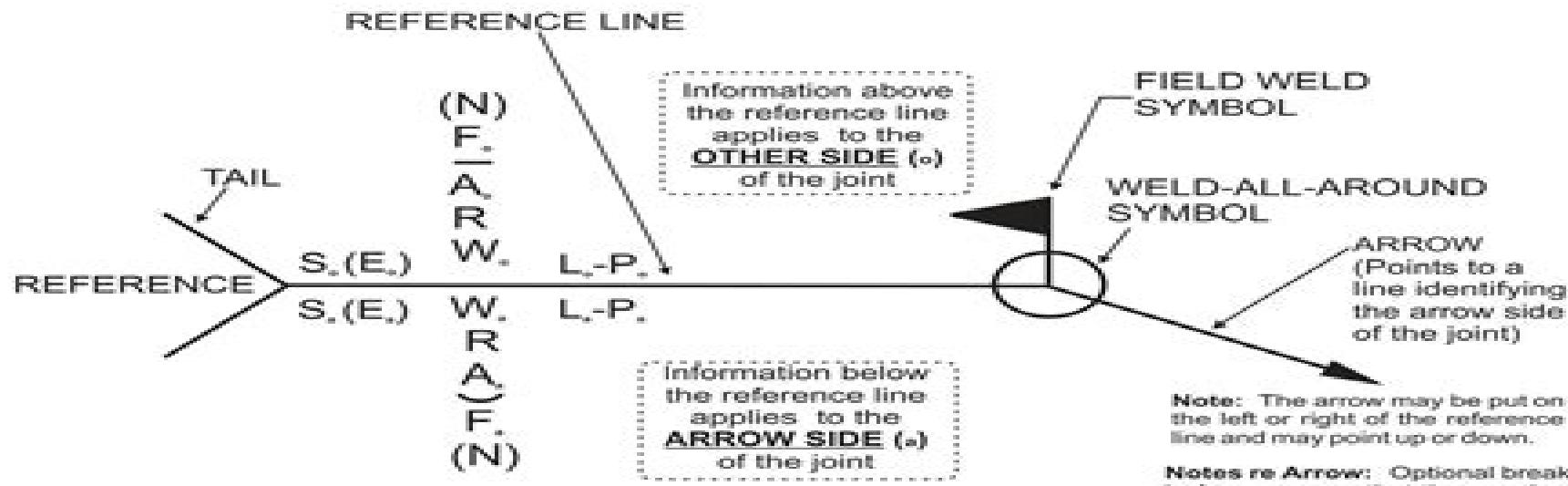


The Parts of a Welding Symbol and their Location



- S - DEPTH OF BEVEL FOR GROOVE WELDS; OR SIZE FOR SOME OTHER TYPES OF WELDS
- (E) - GROOVE WELD SIZE (Parentheses required)
- W - WELD SYMBOL (Touches Reference Line. Use W₁ and W₂ for both side welds)
- R - ROOT OPENING (Used with either Arrow or other side weld symbol)
- A - GROOVE ANGLE
- and - CONTOUR SYMBOLS (— is flat/flush,  is convex for illustrative purposes)
- F - FINISHING METHOD - G FOR GRINDING, M FOR MACHINING, U FOR UNSPECIFIED METHOD
- (N) - NUMBER OF WELDS FOR SPOT, STUD, PLUG OR SLOT WELDS
(Parentheses required, used only once in each welding symbol)
- L - LENGTH OF WELD
- P - PITCH (Centre to Centre spacing of weld segments)

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Robert N. Masterton

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