

SPECIFICATIONS

		ALPINE 640 ER
ENGINE		
No. of cylinders	2	
Bore	76 mm (2.992 in.)	
Stroke	70 mm (2.756 in.)	
Displacement	635.1 cm ³ (38.76 in. ³)	
Compression ratio (corrected)	6:1	
Carburetor type	VM 34-215	
Carburetor adjustment		
— air screw	1 1/2 turn \pm 1/8	
— main jet	280	
— idle speed	1500-1800 R.P.M.	
Engine head nuts (torque)	20 N·m (15 ft-lbs)	
Fan belt free-play	6 mm (1/4 in.)	
CHASSIS		
Overall length	288.3 cm (113.5 in.)	
Overall width	90.1 cm (35 1/2 in.)	
Overall height	123.5 cm (48 1/2 in.)	
Ski alignment	Ski perpendicular to handlebar	
Handlebar / steering column		
bolt torque	40-47 N·m (30-35 ft-lbs)	
Weight	292.6 kg (645 lbs)	
Bearing area	13936.3 cm ² (2160 in. ²)	
Ground pressure	2.05 kPa (.298 lbs/in. ²)	
POWER TRAIN		
Track dimensions	2 x 38.1 cm (15 in.) x 353 cm (139 in.)	
Track tension	A deflection of 57 mm (2 1/4 in. \pm 1/8 in.) should exist between the top inside edge of the track and the retaining bolt of the second bogie wheel set from the rear of the vehicle. Equal distance between edges of tracks and link plates.	
Track alignment	17/38	
Std. gearbox ratio	454 mL (16 oz.)	
Gearbox oil capacity	6 mm (1/4 in.)	
Gearbox chain tension	30 mm (1 3/16 in.)	
Drive belt (minimum width)		
ELECTRICAL		
Lighting system (output)	12 volts, 140 watts	
Headlamp bulb	45/45 W	
Tail/stop light	5/21 W	
Spark plug	Bosch M 240 T1 (M4A2)	
Spark plug gap	0.5 mm (.020 in.)	
Breaker point gap	.36 - .41 mm (.014 - .016 in.)	
Advanced ignition timing		
— indirect	3.9 - 4.4 mm (0.153 - 0.173 in.)	
FUEL		
Tank capacity	— SI* — Imp. — U.S.	22.7 liters 5 gallons 6 gallons
Gasoline		Regular (leaded or unleaded)
Gas/oil ratio		50/1
Brake		
Brake type	Disc, self-adjusting	
Brake adjustment (control lever)	13 mm (1/2 in.) minimum distance from handlebar grip when fully applied	
Brake linings (minimum thickness)	5 mm (3/16 in.)	

* International Standard

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