

Study Guide Exam 3 OPM 311 Dec 2021

Quality and Six Sigma

- Shingo Rule of 10's (Quality at the Source)
- Know the Quality and Improvement gurus:
 - Walter A. Shewhart – Rules of Statistics
 - Taguchi – Costs increase just off the mean of the spec limits
 - Taiichi Ohno and Shigeo Shingo – Toyota Production Systems (TPS)
 - Deming – helped Japan after WWII, 14 points (do not memorize them) and PDCA
 - Phil Crosby – Quality is Free
 - Juran – Trilogy
 - Quality Planning
 - Quality Control
 - Quality Improvement
 - Kaoru Ishikawa – 7 tools especially the fishbone diagram (Ishikawa diagram)
- 4 areas of Cost of Quality (COQ) also known as Cost of Poor Quality (COPQ)
 - Appraisal
 - Prevention
 - Failure
 - Internal failure
 - External failure
- ISO role in commerce (quality and sustainability standards) – Doing what you say you are going to do (documentation).
- 2 ISO areas of certification: ISO 9000 – Quality certification and ISO 14000 Environmental Certification
- PDCA (Deming's 4-step) and evolution of DMAIC (Six Sigma 5-step) as a problem-solving tools
- DMAIC
 - Define
 - Measure (data metrics and sources)
 - Analyze (root cause analysis, determine possible solutions, testing)
 - Improve (implement solutions, if it doesn't work, start over again from M or A)
 - Control (sustain solutions, accountability, audit as needed)
- Six Sigma
 - Minimizing variation
 - Allowing only 3.4 defects per million opportunities

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**National Council of Teachers of
Mathematics**



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Federal Register ,1992-01-02 **Air Traffic Control Test Prep Study Guide** Patrick R. Mattson,Patrick Mattson,1996-06 Here is preparation material for the Air Traffic Control ATC test including questions answers explanations application procedures employment and training information and test taking strategies **AR 601-222 10/17/2005**

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