

Study Guide Exam 3 OPM 311 Dec 2021

Quality and Six Sigma

- Shingo Rule of 10's (Quality at the Source)
- Know the Quality and improvement gurus:
 - Walter A. Shewhart – Rules of Statistics
 - Taguchi – Costs increase just off the mean of the spec limits
 - Taiichi Ohno and Shigeo Shingo – Toyota Production Systems (TPS)
 - Deming – helped Japan after WWII, 14 points (do not memorize them) and PDCA
 - Phil Crosby – Quality is Free
 - Juran – Trilogy
 - Quality Planning
 - Quality Control
 - Quality Improvement
 - Kaoru Ishikawa – 7 tools especially the fishbone diagram (Ishikawa diagram)
- 4 areas of Cost of Quality (COQ) also known as Cost of Poor Quality (COPQ)
 - Appraisal
 - Prevention
 - Failure
 - Internal failure
 - External failure
- ISO role in commerce (quality and sustainability standards) – Doing what you say you are going to do (documentation).
- 2 ISO areas of certification: ISO 9000 – Quality certification and ISO 14000 Environmental Certification
- PDCA (Deming's 4-step) and evolution of DMAIC (Six Sigma 5-step) as a problem-solving tools
- DMAIC
 - Define
 - Measure (data metrics and sources)
 - Analyze (root cause analysis, determine possible solutions, testing)
 - Improve (implement solutions, if it doesn't work, start over again from M or A)
 - Control (sustain solutions, accountability, audit as needed)
- Six Sigma
 - Minimizing variation
 - Allowing only 3.4 defects per million opportunities

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**National Council of Teachers of
Mathematics**

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Federal Register ,1992-01-02 **Air Traffic Control Test Prep Study Guide** Patrick R. Mattson,Patrick Mattson,1996-06 Here is preparation material for the Air Traffic Control ATC test including questions answers explanations application procedures employment and training information and test taking strategies **AR 601-222 10/17/2005**

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Recruiter Journal ,2007 *Monthly Catalog of United States Government Publications* United States. Superintendent of Documents, 1988 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index *Privacy Act Issuances ... Compilation* United States. Office of the Federal Register, 1979

Contains systems of records maintained on individuals by Federal agencies which were published in the Federal Register and rules of each agency concerning the procedures the agency will use in helping individuals who request information about their records

Federal Personnel Guide ,2009 *37th AIAA Aerospace Sciences Meeting and Exhibit* ,1999 *Guide to Careers in Federal Law Enforcement* Thomas H. Ackerman, 1999 [IPMA News ,1996](#) [Privacy Act Issuances ...](#)

Compilation United States. Office of the Federal Register,1981 A Guide to Merit Systems Protection Board Law and Practice Peter B. Broida,2001 This Guide has been used around the world by federal agencies labor unions attorneys arbitrators and adjudicators for research quidance and training The text analyzes thousands of published decisions of the Court of Appeals for the Federal Circuit It is updated annually **Yearbook** National Council of Teachers of Mathematics,1973 **Working for Your Uncle** Federal Jobs Digest,1993 Despite what one hears in the media this year the Federal Government will hire and promote over 500 000 people throughout the U S and overseas at salary levels from 18 340 to 115 700 Salary levels are comparable to the private sector by law but benefits and job security can be much higher This book tells how to join and move up in the workforce of America s 1 employer What the jobs are Descriptions of over 2 000 Federal occupations white and blue collar Official salary tables for Federal occupations and grades Where the jobs are Guide to Federal Agencies showing occupations hired and in what numbers Addresses and phone numbers of hundreds of Federal hiring offices Geographic code listing for Federal employment including figures by area How to get the jobs Active vacancy announcements and competition notices Official Federal application forms including step by step guidance for completing them Complete glossary of Federal terms and hiring practices **Instructional Aids in Mathematics** National Council of Teachers of Mathematics,1973 **Government Employee Relations Report** ,1998 *Administration & Management* ,1983 *National Guide to Educational Credit for Training Programs 2004-2005* Jo Ann Robinson,Troy Polite,Nancy Musick,2004 For more than 25 years this guide has been the trusted source of information on thousands of educational courses offered by business labor unions schools training suppliers professional and voluntary associations and government agencies These courses provide academic credit to students for learning acquired at such organizations as AT T Citigroup Delta Air Lines General Motors University NETg and Walt Disney World Resort Each entry in the comprehensive INational Guide R provides L L DBL Course title L DBL Location of all sites where the course is offered L DBL Length in hours days or weeks L DBL Period during which the credit recommendation applies L DBL Purpose for which the credit was designed L DBL Learning outcomes L DBL Teaching methods materials and major subject areas covered L DBL College credit recommendations offered in four categories by level of degrees and expressed in semester hours and subject areas s in which credit is applicable L L The introductory section includes ACE Transcript Service information For more than 25 years this guide has been the trusted source of information on thousands of educational courses offered by business labor unions schools training suppliers professional and voluntary associations and government agencies These courses provide academic credit to students for learning acquired at such organizations as AT T Citigroup Delta Air Lines General Motors University NETg and Walt Disney World Resort Each entry in the comprehensive INational Guide R provides L L DBL Course title L DBL Location of all sites where the course is offered L DBL Length in hours days or weeks L DBL Period during which the credit recommendation applies L DBL Purpose for which the credit was designed L DBL Learning outcomes L DBL Teaching

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