

REPAIR NOTES

General maintenance procedures are given in this section. All special tools and torque values are listed at the point of use and all required parts or materials can be found in the appropriate PARTS CATALOG.

Safety

Always use appropriate hand tools and proper techniques without over-torquing any part. Use proper tools for the complete disassembly of the tools to be used, correct, true, common sense. Use the proper tools. Don't just do the job — do the job safely.

Removing Parts

Always consider the weight of a part when lifting. Use as little leverage necessary. Do not lift heavy parts by hand. If tools and adjustment by lifting them are being used instead of hands, use proper parts. The length of distance a part must fall from the point it should be released and gear, slot, and should be positioned directly to the center of the part. If the part falls in an unobstructed area with the lifting rope, release the part from a part suspended in mid-air.

Always use blocking or proper supports to support the part that has been removed. If a part cannot be supported, verify that all bolts and retaining hardware have been removed. Check to see if any parts are in the way of the part being removed.

Without following these, trying to lift, always try each part to ensure proper installation.

Cleaning

If you intend to reuse part, etc., follow general steps for section and thoroughly clean the part for future assembly. Keep all dirt out of parts, use soft cloth (perfume free) and best torque. Small, fine items such as nuts and washers are best cleaned with compressed air and dust. These items are not to be kept in good condition for reuse, satisfactory condition.

Clean and inspect all parts to see they are reusable. Be sure all holes and bearings are clean and tight. After cleaning, connect all parts with clean lines, bolts, gaskets or other materials. Be sure the part is clean before it is installed.

Always clean around lines which were left over that were removed. If they keep on top, then clean and reapply to it. Keep out dirt, dust and debris.

Always verify cleanliness of oil and hoses for oil accumulations. Tightenings become less with oil, so when oil is in the hoses, clean hoses thoroughly to check for hoses.

Disassembly and Assembly

Always assume disassembly order part is listed. Do not reuse old assemblies unless necessary. Be sure to clean all necessary surfaces. Check to see if parts are clean. Be sure that everything is done.

Operate the motorcycle to perform any final checks or adjustments that are required. The motorcycle is ready to go now. It is the customer.

Checking Torques on Fasteners with Lock Washers

To check the torque on a fastener that has a lock washer:

1. Set the torque wrench for the lowest setting in the specified torque range.
2. Align the lock washer to the torque. If the washer does not move and it does not feel like it is being torqued (screws click), then the proper torque has been attained.

REPAIR AND REPLACEMENT PROCEDURES

Hardware and Threaded Parts

Install metal thread inserts when metal threads or castings are stripped, damaged or not capable of withstanding specified torque.

Replace bolts, nuts, washers, lockwashers and small components instead of reusing or in any way damaged. Clean part or repair metal thread damage with an suitable tap or file.

Replace all damaged or missing fasteners fittings.

Use Teflon tape on pipe fitting threads.

Wiring, Hoses and Lines

Replace hoses, clamps, electrical wiring, electrical switches or fuel lines if they do not meet specifications.

Instruments and Gauges

Replace tools, etc. or clean, adjust tools, currents and gauges. Replace items and gages that are not easy attached or disassembled that need to be off.

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Billy C. Langley

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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970-99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen, 2011-01-20 Volume I The Twin Cam is the updated first volume of Petersen's long awaited Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present series. This twelve volume series by the dean of motorcycle technology examines the theory, design and practical aspects of all things Harley Davidson. **The Harley-Davidson Motor Company** David K. Wright, 1987 This is the mother of all Harley Davidson histories updated with photos and complete information on the amazing new V Rod straight talk about which models ran well and which models did not and who the Harley Davidson heroes really were. **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1990** Causey Enterprises, LLC, **American Motorcyclist**, 1989-02 American Motorcyclist magazine the official journal of the American Motorcyclist Association tells the stories of the people who make motorcycling the sport that it is. It's available monthly to AMA members. Become a part of the largest, most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN. **Nuclear Safety in Light Water Reactors** Bal Raj Sehgal, 2012-01-05 La 4e de couverture indique Organizes and presents all the latest thought on LWR nuclear safety in one consolidated volume provided by the top experts in the field ensuring high quality, credible and easily accessible information. **American Motorcyclist**, 2003-04 American Motorcyclist magazine the official journal of the American Motorcyclist Association tells the stories of the people who make motorcycling the sport that it is. It's available monthly to AMA members. Become a part of the largest, most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN. **WALNECK'S CLASSIC CYCLE TRADER, OCTOBER 2007** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MARCH 2007** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MAY 2002** Causey Enterprises, LLC, **Heat Transfer--Philadelphia, 1989** Salim B. Yilmaz, 1989 **AICHE Symposium Series** American Institute of Chemical Engineers, 1989 **Energy Research Abstracts**, 1990 **Highways**, 1990 **Heat Pump Technology** Billy C. Langley, 1989 Designed as a text or a reference this book covers the practical fundamentals recommended service and startup procedures for heat pump systems. **Product Safety & Liability Reporter**, 2004 **Automobile Design Liability, 3d: Recalls (2 v.)** Richard M. Goodman, 1994 **Government Reports Announcements & Index**, 1994-04 **Reverse Acronyms, Initialisms, & Abbreviations Dictionary**, 2009 **Byte**, 1985

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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Operation Manual Flht**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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