

REPAIR NOTES

General maintenance practices are given in this section. All special tools and torque values are noted at the point of use, and all required parts or materials can be found in the appropriate PARTS CATALOG.

Safety

Safety is always the most important consideration when performing any job. Be sure you have a complete understanding of the task to be performed. Use common sense. Use the proper tools. Don't just do the job — do the job safely.

Removing Parts

Always consider the weight of a part when lifting. Use a hoist whenever necessary. Do not lift heavy parts by hand. A hoist and adjustable lifting beam or sling are needed to remove some parts. The lengths of chains or cables from the hoist to the part should be equal and parallel, and should be positioned directly over the center of the part. Be sure that no obstructions will interfere with the lifting operation. Never leave a part suspended in mid-air.

Always use blocking or proper stands to support the part that has been hoisted. If a part cannot be removed, verify that all bolts and attaching hardware have been removed. Check to see if any parts are in the way of the part being removed.

When removing hoses, wiring or tubes, always tag each part to ensure proper installation.

Cleaning

If you intend to reuse parts, follow good shop practices and thoroughly clean the parts before assembly. Keep all dirt out of parts; the unit will perform better and last longer. Seals, filters and covers are used in this motorcycle to keep out environmental dirt and dust. These items must be kept in good condition to ensure satisfactory operation.

Clean and inspect all parts as they are removed. Be sure all holes and passages are clean and open. After cleaning, cover all parts with clean lint-free cloth, paper or other material. Be sure the part is clean when it is installed.

Always clean around lines or tubes before one that is removed. Plug, tape or cap holes and openings to keep out dirt, dust and debris.

Always verify cleanliness of all fluid holes before assembly. Tightening bolts or nuts with dirt, water or oil in the holes can cause castings to crack or break.

Disassembly and Assembly

Always assemble or disassemble one part at a time. Do not work on two assemblies simultaneously. Be sure to make all necessary adjustments. Recheck your work when finished. Be sure that everything is done.

Operate the motorcycle to perform any final check or adjustments. If all is correct, the motorcycle is ready to go back to the customer.

Checking Torques on Fasteners with Lock Patches

To check the torque on a fastener that has a lock patch:

1. Set the torque wrench for the lowest setting in the specified torque range.
2. Attempt to tighten fastener to set torque. If fastener does not move and lowest setting is satisfied (torque wrench clicks), then the proper torque has been maintained.

REPAIR AND REPLACEMENT PROCEDURES

Hardware and Threaded Parts

Install helical thread inserts when inside threads in castings are stripped, damaged or not capable of withstanding specified torque.

Replace bolts, nuts, studs, washers, spacers and small common hardware if missing or in any way damaged. Clean up or repair minor thread damage with a suitable tap or die.

Replace all damaged or missing lubrication fitting.

Use Teflon tape on pipe fitting threads.

Wiring, Hoses and Lines

Replace hoses, clamps, electrical wiring, electrical switches or fuel lines if they do not meet specification.

Instruments and Gauges

Replace broken or defective instrument units and gauges. Replace dials and glass that are broken, scratched or discolored that reading is difficult.

Operation Manual Flht

Billy C. Langley



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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen, 2011-01-20 Volume I The Twin Cam is the updated first volume of Petersen s long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present series This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of all things Harley Davidson **The Harley-Davidson Motor Company** David K. Wright, 1987 This is the mother of all Harley Davidson histories updated with photos and complete information on the amazing new V Rod straight talk about which models ran well and which models did not and who the Harley Davidson heroes really were **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1990** Causey Enterprises, LLC, **American Motorcyclist** , 1989-02 American Motorcyclist magazine the official journal of the American Motorcyclist Associaton tells the stories of the people who make motorcycling the sport that it is It s available monthly to AMA members Become a part of the largest most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN **Nuclear Safety in Light Water Reactors** Bal Raj Sehgal, 2012-01-05 La 4e de couverture indique Organizes and presents all the latest thought on LWR nuclear safety in one consolidated volume provided by the top experts in the field ensuring high quality credible and easily accessible information **American Motorcyclist** , 2003-04 American Motorcyclist magazine the official journal of the American Motorcyclist Associaton tells the stories of the people who make motorcycling the sport that it is It s available monthly to AMA members Become a part of the largest most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN *WALNECK'S CLASSIC CYCLE TRADER, OCTOBER 2007* Causey Enterprises, LLC, *WALNECK'S CLASSIC CYCLE TRADER, MARCH 2007* Causey Enterprises, LLC, *WALNECK'S CLASSIC CYCLE TRADER, MAY 2002* Causey Enterprises, LLC, **Heat Transfer--Philadelphia, 1989** Salim B. Yilmaz, 1989 *AIChE Symposium Series* American Institute of Chemical Engineers, 1989 *Energy Research Abstracts* , 1990 Highways , 1990 **Heat Pump Technology** Billy C. Langley, 1989 Designed as a text or a reference this book covers the practical fundamentals recommended service and startup procedures for heat pump systems *Product Safety & Liability Reporter* , 2004 **Automobile Design Liability, 3d: Recalls (2 v.)** Richard M. Goodman, 1994 Government Reports Announcements & Index , 1994-04 Reverse Acronyms, Initialisms, & Abbreviations Dictionary , 2009 **Byte** , 1985

Operation Manual Flht Book Review: Unveiling the Magic of Language

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