

# Troubleshooting Guide

## No fluid flow

- If valve operating air pressure is too low, the valve will not open. Increase air pressure to 70 psi (4.8 bar) minimum.
- The reservoir air pressure may not be high enough. Increase pressure.
- The dispensing tip may be clogged. Replace tip.
- The stroke adjustment may be closed. Open stroke adjustment.
- Fluid may have solidified in the valve. Clean the fluid body.

## Fluid drools after the valve closes, eventually stopping

- This is caused when air is trapped in the outlet section of the fluid chamber or the fluid has entrapped air. The air will expand after the valve closes, causing extrusion until the air reaches atmospheric pressure. Purge the valve by dispensing at a steady flow until clear. If a small tip is used, it may be necessary to remove the tip while purging to obtain sufficient flow to carry the air down through the tip adapter.
- If the fluid has entrapped air, the material must be degassed before dispensing.

## Fluid drips at a steady rate after the valve closes

- A steady drip can be caused by excessive reservoir pressure. Check to be sure the reservoir pressure is not above 70 psi (4.8 bar).
- If the stroke adjustment knob is turned out more than two full turns, resulting in reservoir pressure that will force the diaphragm open. Check the stroke adjustment knob to be sure it is less than two turns out.
- A steady drip also indicates failure of the diaphragm to close fully due to particle build-up or wear. In either case, replace the sealing head in accordance with the maintenance instructions.

## Fluid leaks out between fluid body and diaphragm

- Fluid leakage between the fluid body and diaphragm indicates the annular sealing ridge on the fluid body is damaged or the fluid body is distorted due to excessive torque on the retaining screws. In either case, replace the fluid body.

## Fluid flows out of the drain hole

- Fluid flowing out of the drain hole indicates a ruptured diaphragm. Replace in accordance with the maintenance instructions.

## Valve responds slowly when opening and closing

- Valve response is related to control air hose length and size. The valve is supplied with 5-feet of 3/32" ID tubing attached. Any additional length or size change will affect response time. Check to be sure the length and size have not been changed.

## Inconsistent deposits

- Inconsistent deposits can result if the air pressure controlling the valve and/or supplying the reservoir is fluctuating or if the valve operating pressure is less than 70 psi (4.8 bar). Check to be sure air pressures are constant and the valve operating pressure is 70 psi (4.8 bar).
- The time the valve is open must be constant. Check to be sure the valve controller is providing a consistent output.



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# Pdf Manual On Pc Trouble Shooting

**Robert R. Redfield**



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*PC Upgrade & Repair Simplified* Paul Whitehead, Ruth Maran, 1998 With full color on every page this book graphically illustrates how to troubleshoot upgrade and fix all popular PCs Maran covers memory storage acceleration displays printing multimedia Internet and other troubleshooting and upgrading issues

**Journal of the National Cancer Institute**, 2000

**The Hand-me-down PC Handbook** Alan R. Neibauer, 1990 The survival guide for users of inherited PCs The user will learn to clear away unwanted files back up needed files and reformat and revitalize the hard disk Then the reader will personalize his PC with special configurations batch files and DOS enhancers

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## **Table of Contents Pdf Manual On Pc Trouble Shooting**

1. Understanding the eBook Pdf Manual On Pc Trouble Shooting
  - The Rise of Digital Reading Pdf Manual On Pc Trouble Shooting
  - Advantages of eBooks Over Traditional Books
2. Identifying Pdf Manual On Pc Trouble Shooting
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pdf Manual On Pc Trouble Shooting
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pdf Manual On Pc Trouble Shooting
  - Personalized Recommendations
  - Pdf Manual On Pc Trouble Shooting User Reviews and Ratings
  - Pdf Manual On Pc Trouble Shooting and Bestseller Lists
5. Accessing Pdf Manual On Pc Trouble Shooting Free and Paid eBooks
  - Pdf Manual On Pc Trouble Shooting Public Domain eBooks
  - Pdf Manual On Pc Trouble Shooting eBook Subscription Services
  - Pdf Manual On Pc Trouble Shooting Budget-Friendly Options
6. Navigating Pdf Manual On Pc Trouble Shooting eBook Formats

- ePub, PDF, MOBI, and More
- Pdf Manual On Pc Trouble Shooting Compatibility with Devices
- Pdf Manual On Pc Trouble Shooting Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pdf Manual On Pc Trouble Shooting
  - Highlighting and Note-Taking Pdf Manual On Pc Trouble Shooting
  - Interactive Elements Pdf Manual On Pc Trouble Shooting
- 8. Staying Engaged with Pdf Manual On Pc Trouble Shooting
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pdf Manual On Pc Trouble Shooting
- 9. Balancing eBooks and Physical Books Pdf Manual On Pc Trouble Shooting
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pdf Manual On Pc Trouble Shooting
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Pdf Manual On Pc Trouble Shooting
  - Setting Reading Goals Pdf Manual On Pc Trouble Shooting
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pdf Manual On Pc Trouble Shooting
  - Fact-Checking eBook Content of Pdf Manual On Pc Trouble Shooting
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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