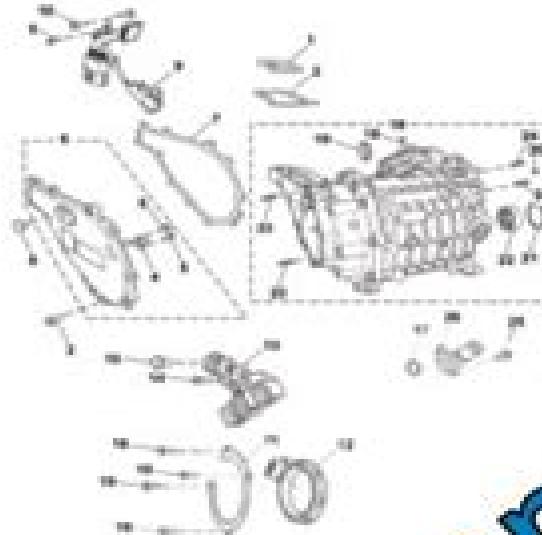


MG MG4 EV 2022-2025 Workshop Manual

Electric Drive Unit - B Shaft - Rear

Transmission Accessories



01010004

1. Chring - Electric Drive Unit Housing
2. Gasket - Electric Drive Unit Drive Plate
3. Bolt - Electric Drive Unit Housing
4. Electric Drive Unit Low-voltage Connector
5. Bolt - Electric Drive Unit Low-voltage Connector
6. Electric Drive Unit High-voltage Connector
7. Cover Plate Assembly
8. Heating Pad - Electric Drive Unit Housing
9. Electric Drive Unit Plug
10. Electric Drive Unit Low-voltage Housing
11. Body - Electric Drive Unit Drive Motor Assembly Plate
12. Electric Drive Unit Drive Motor Assembly Plate
13. Electric Drive Unit Drive Motor Isolation Block
14. Bolt - Electric Drive Unit Drive Motor Isolation Block
15. Bolt - Electric Drive Unit Drive Motor Isolation Block
16. Electric Drive Unit Drive Motor Assembly
17. Chring - Transmission Cooling Water Pipe Fitting

Electric Drive Transmission/Transaxle

Electric Drive Unit - A Shaft - Front

Electric Drive Unit and Plate Removal

1. Drain the electric drive unit fluid.

Electric Drive Unit Fluid

2. Remove the front additive assembly.

Front Additive Assembly

3. Remove and discard 1 bolt using a torque wrench.



4. Remove and discard 4 bolts (2) using the right wrench located on the electric drive unit.



5. Remove and discard 2 bolts using the front wrench located on the front housing.



6. Remove and discard 2 bolts using the left wrench.

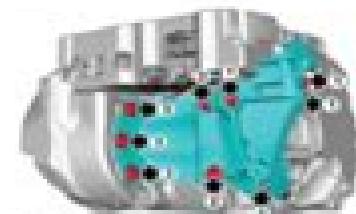
Electric

Front to the

Front



7. Remove and discard 4 bolts (2) using the right wrench located on the electric drive unit.
8. Remove and discard 2 bolts (2) using the guard plate to the right wrench location.
9. Remove and discard 1 bolt (2) using the guard plate to the transmission.



10. Remove and discard 4 bolts using the front wrench located on the electric drive unit.



11. Remove and discard 2 bolts using the left wrench.

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