

Frank Vollertsen *Editor*

Micro Metal Forming

Micro Metal Forming Lecture Notes In Production Engineering

WJ Hussar

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Micro Metal Forming Frank Vollertsen,2013-05-13 Micro Metal Forming i e forming of parts and features with dimensions below 1 mm is a young area of research in the wide field of metal forming technologies expanding the limits for applying metal forming towards micro technology The essential challenges arise from the reduced geometrical size and the increased lot size In order to enable potential users to apply micro metal forming in production information about the following topics are given tribological behavior friction between tool and work piece as well as tool wear mechanical behavior strength and formability of the work piece material durability of the work pieces size effects basic description of effects occurring due to the fact that the quantitative relation between different features changes with decreasing size process windows and limits for forming processes tool making methods numerical modeling of processes and process chains quality assurance and metrology All topics are discussed with respect to the questions relevant to micro metal forming The description comprises information from actual research and the young history of this technology branch to be used by students scientists and engineers in industry who already have a background in metal forming and like to expand their knowledge towards miniaturization tribological behavior friction between tool and work piece as well as tool wear mechanical behavior strength and formability of the work piece material durability of the work pieces size effects basic description of effects occurring due to the fact that the quantitative relation between different features changes with decreasing size process windows and limits for forming processes tool making methods numerical modeling of processes and process chains quality assurance and metrology All topics are discussed with respect to the questions relevant to micro metal forming The description comprises information from actual research and the young history of this technology branch to be used by students scientists and engineers in industry who already have a background in metal forming and like to expand their knowledge towards miniaturization

Cold Micro Metal Forming Frank Vollertsen,Sybille Friedrich,Bernd Kuhfuß,Peter Maaß,Claus Thomy,Hans-Werner Zoch,2019-09-13 This open access book contains the research report of the Collaborative Research Center Micro Cold Forming SFB 747 of the University of Bremen Germany The topical research focus lies on new methods and processes for a mastered mass production of micro parts which are smaller than 1mm by forming in batch size higher than one million The target audience primarily comprises research experts and practitioners in production engineering but the book may also be of interest to graduate students alike

Advances in Industrial and Production Engineering Kripa Shanker,Ravi Shankar,Rahul Sindhwanı,2019-04-23 This book comprises select proceedings of the International Conference on Future Learning Aspects of Mechanical Engineering FLAME 2018 The book discusses different topics of industrial and production engineering such as sustainable manufacturing systems computer aided engineering rapid prototyping manufacturing management and automation metrology manufacturing process optimization casting welding machining and machine tools The contents of this book will be useful for researchers as well as professionals

Current

Trends and Open Problems in Computational Mechanics Fadi Aldakheel, Blaž Hudobivnik, Meisam Soleimani, Henning Wessels, Christian Weißfels, Michele Marino, 2022-03-12 This Festschrift is dedicated to Professor Dr Ing habil Peter Wriggers on the occasion of his 70th birthday. Thanks to his high dedication to research over the years Peter Wriggers has built an international network with renowned experts in the field of computational mechanics. This is proven by the large number of contributions from friends and collaborators as well as former PhD students from all over the world. The diversity of Peter Wriggers network is mirrored by the range of topics that are covered by this book. To name only a few these include contact mechanics, finite virtual element technologies, micromechanics, multiscale approaches, fracture mechanics, isogeometric analysis, stochastic methods, meshfree and particle methods. Applications of numerical simulation to specific problems e.g. Biomechanics and Additive Manufacturing is also covered. The volume intends to present an overview of the state of the art and current trends in computational mechanics for academia and industry.

Computer-Aided Design, Engineering, and Manufacturing Cornelius T. Leondes, 2019-08-21 In the competitive business arena companies must continually strive to create new and better products faster, more efficiently and more cost effectively than their competitors to gain and keep the competitive advantage. Computer aided design (CAD), computer aided engineering (CAE) and computer aided manufacturing (CAM) are now the industry standard. These seven volumes give the reader a comprehensive treatment of the techniques and applications of CAD, CAE and CAM.

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