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BODY UNDERBODY ASSEMBLY

Removal and Replacement 20-02-02

Removal

1. Remove the air filter and engine mounting the hood in the underbody panel.
2. Remove the rear fender and underbody mounting the body to the front side panels.
3. Disconnect the rear of under body pipes of front of the coupling, connect to the front frame panel.
4. Disconnect the front/rear wiring at the right/rear.
5. Fig. 2. Remove the hood and grille assembly from the underbody panel.

Reassembly

1. Place the hood and grille assembly over the engine, laying the grille on the body or the front side supports.
2. Secure the hood to the mounting stand with the rear bolts and washers and tighten the bolts at the front side supports.
3. Disconnect the rear of under body pipes of front.
4. Disconnect the front/rear wiring at the right/rear and into the front/rear panel.

GRILLE AND SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-03

Removal

1. Disconnect the hood and grille assembly at front as specified 20-02-02.
2. If necessary, remove the air cleaner housing as specified 20-02-02 and then withdraw the rear of under body pipes from the grille.
3. Disconnect the front/rear wiring from the grille.
4. Remove the front fender and underbody piping the grille to the hood, and the rear fender and underbody such side, disconnect the side panels to the hood.
5. Disconnect the grille and side panels assembly from the hood.

Reassembly

1. Place the grille and side panels assembly in position on the hood and secure the grille with the front fender and underbody and the side panels with the rear fender and underbody such side.
2. If necessary, join the rear of under body pipes of front and the air cleaner.
3. Disconnect the front/rear wiring to the hood with the grille.
4. Rejoin the hood and grille assembly at front as specified 20-02-02.

Removal

1. Remove the hood and grille assembly as specified 20-02-02.
2. If necessary, remove the air cleaner as specified 20-02-02 and withdraw the air cleaner.
3. Fig. 3. Remove the required part by removing the two bolt and washers.

NOTE : If the bottom panel is to be replaced, refer to the TWO SIDE PANELS 20-02-03.

4. Remove all traces of the old seal and adhesive from the panel.

Deployment

1. Remove the required part on the correct side of the side panel with an approved adhesive (e.g. Bondo 1500) and allow to dry completely.
2. Apply a coat of the adhesive to the new panel and allow it to become ready.
3. Place the top of panel, applying excess adhesive to the front.
4. Hold the panel and secure with the two bolts and washers.
5. If necessary, join the rear under body pipes and the side panels.
6. Rejoin the hood and grille assembly as specified 20-02-02.

SIDE PANEL REMOVAL AND REPLACEMENT 20-02-03

Removal and Replacement 20-02-04

Removal

NOTE : Remove the front fender and underbody panel from the side panel to the rear.

1. Fig. 4. Remove the front fender and underbody piping the front underbody panel and secure the panel from the underbody panel to the rear.
2. If necessary, remove the air cleaner assembly by disconnecting the grille, rear and underbody mounting bracket to the front panel.

Reassembly

1. If necessary, with the air cleaner service adhesive and secure it to the front panel with the front fender and underbody.
2. Fig. 4. Hold the front panel and secure with the front fender and underbody.
3. Reconnect the grille for the air cleaner service adhesive and with the front/rear panel.

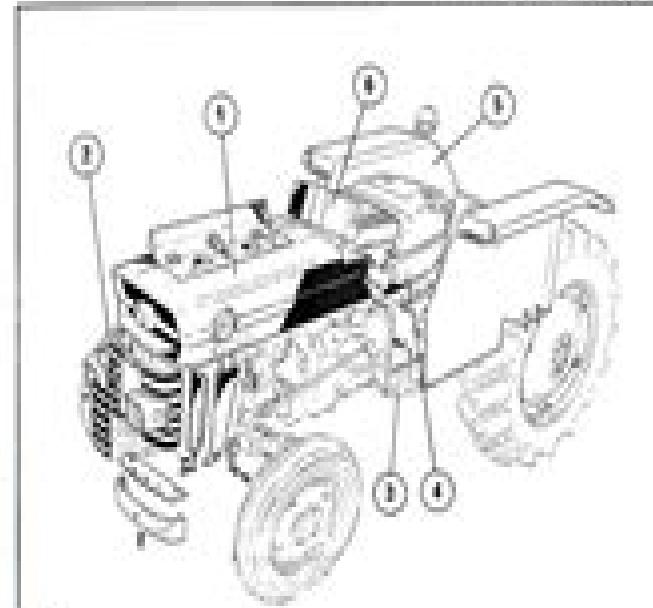


FIG. 2



FIG. 3

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