

## PRIMARY CHAIN AND COMPENSATING SPROCKET

### Removal

To remove the primary chain, remove compensating sprocket, clutch assembly, primary chain, and chain tensioner as an assembly.

#### NOTE

Check sprocket alignment before removing assembly.

1. Remove primary chaincase cover. See PRIMARY CHAINCASE COVER under 6.2 PRIMARY CHAINCASE.
2. See Figure 6-6. Remove top center nut (2) from chain tensioner.
3. See Figure 6-7. Loosen jam nut (2) and remove adjuster screw (3) and jam nut.

#### WARNING

Always wear proper eye protection when removing retaining rings. Slippage may propel the ring with force which could result in death or serious injury.

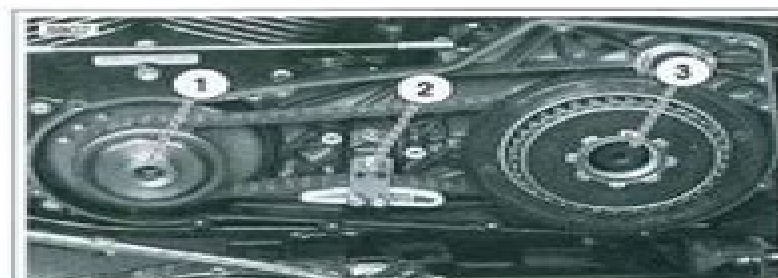
4. Remove retaining ring (4) and release plate (5).
5. See Figure 6-6. Using an air impact wrench, remove clutch hub mainshaft nut (3). The mainshaft nut has left handed threads, so turn clockwise to remove.
6. Using a breaker bar, remove the compensating sprocket nut (1).
7. See Figure 6-8. Remove nut (7), spacer (6), sprocket cover (5) and sliding cam (4).
8. Remove clutch assembly, primary chain tensioner, and compensating sprocket as a single assembly.

### Installation

PART NO.	SPECIALTY TOOL
HD-41214	Primary drive locking tool

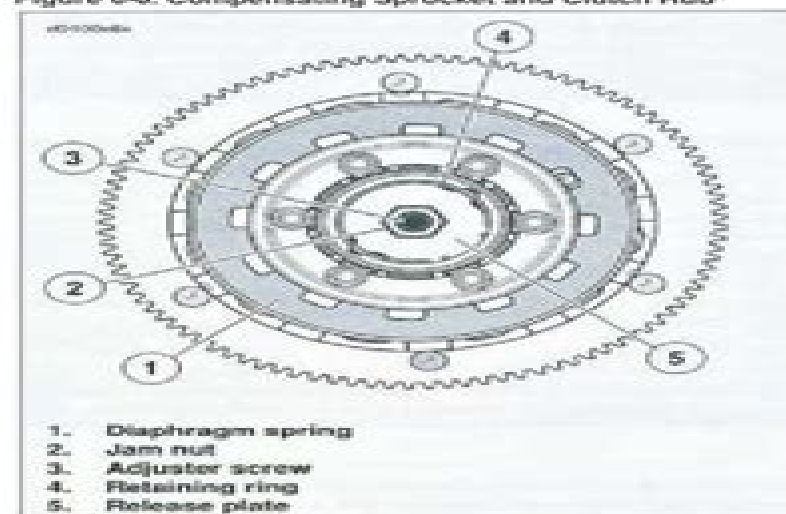
The primary chain, compensating sprocket, clutch assembly, and chain tensioner must be installed as an assembly.

1. Place drive components (primary chain, compensating sprocket, clutch assembly, and chain tensioner) into position. The clutch hub and compensating sprocket are splined, so a slight rotation of the chain drive will aid installation.
2. See Figure 6-6. Install top center nut (2) of the chain tensioner. Verify that fasteners at bottom of shoe are tight.



1. Compensating sprocket nut
2. Top center nut on chain adjuster
3. Clutch hub mainshaft nut

Figure 6-6. Compensating Sprocket and Clutch Hub



1. Diaphragm spring
2. Jam nut
3. Adjuster screw
4. Retaining ring
5. Release plate

Figure 6-7. Clutch

# Owners Manual For Hd Flstf

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## **Table of Contents Owners Manual For Hd Flstf**

1. Understanding the eBook Owners Manual For Hd Flstf
  - The Rise of Digital Reading Owners Manual For Hd Flstf
  - Advantages of eBooks Over Traditional Books
2. Identifying Owners Manual For Hd Flstf
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Owners Manual For Hd Flstf
  - User-Friendly Interface
4. Exploring eBook Recommendations from Owners Manual For Hd Flstf
  - Personalized Recommendations
  - Owners Manual For Hd Flstf User Reviews and Ratings

- Owners Manual For Hd Flstf and Bestseller Lists
- 5. Accessing Owners Manual For Hd Flstf Free and Paid eBooks
  - Owners Manual For Hd Flstf Public Domain eBooks
  - Owners Manual For Hd Flstf eBook Subscription Services
  - Owners Manual For Hd Flstf Budget-Friendly Options
- 6. Navigating Owners Manual For Hd Flstf eBook Formats
  - ePub, PDF, MOBI, and More
  - Owners Manual For Hd Flstf Compatibility with Devices
  - Owners Manual For Hd Flstf Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Owners Manual For Hd Flstf
  - Highlighting and Note-Taking Owners Manual For Hd Flstf
  - Interactive Elements Owners Manual For Hd Flstf
- 8. Staying Engaged with Owners Manual For Hd Flstf
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Owners Manual For Hd Flstf
- 9. Balancing eBooks and Physical Books Owners Manual For Hd Flstf
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Owners Manual For Hd Flstf
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Owners Manual For Hd Flstf
  - Setting Reading Goals Owners Manual For Hd Flstf
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Owners Manual For Hd Flstf
  - Fact-Checking eBook Content of Owners Manual For Hd Flstf
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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