



● Disassembly sequence

1	Eyebolt <Unisia JKC type>	7	O-ring	14	Oil jet
2	Power steering pipe	8	Fan pulley	15	O-ring
3	Power steering oil pump (See Gr37)	9	Water pump (See Gr14)	16	Front oil seal slinger
4	O-ring	10	Gasket	◎: Non-reusable parts	
5	Vacuum pipe	11	Front oil seal		
6	Vacuum pump (See Gr35A)	12	Front case		
		13	Eyebolt		

CAUTION

- Do not remove the front oil seal unless defects are evident.

● Assembly sequence

Follow the disassembly sequence in reverse.

Tightening torque (Unit: N·m {lbf·ft, kgf·m})

Mark	Parts to be tightened	Tightening torque	Remarks
●	Nut (power steering pipe installation)	29.4 to 39.2 (22 to 29, 3 to 4)	—
●	Vacuum pipe	29.4 (22, 3.0)	—
●	Nut (fan pulley installation)	196.1 (145, 20.0)	—
●	Eyebolt (oil jet installation)	10 (7.4, 1.0)	—
●	Eyebolt (power steering pipe installation)	49.0 to 63.7 (36 to 47, 5.0 to 6.5)	—

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Ensheng Dong

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Automotive Engineering ,1993 Fleet Owner ,2004 Safety Related Recall Campaigns for Motor Vehicles and Motor Vehicle Equipment, Including Tires, Reported to the National Highway Traffic Safety Administration by Domestic and Foreign Vehicle Manufacturers, January 1, 1987 to December 31, 1987 ,1988 **Public Works Manual** ,1995

Automotive Engineering International ,2006 **Japanese Technical Abstracts** ,1987 **Moody's International Manual** ,1997 **Power Farming in Australia and New Zealand Technical Manual** ,1980 **Start Your Farm** Ellen

Polishuk,Forrest Pritchard,2018-09-10 A totally modern all purpose handbook for today s agricultural dreamers covering the challenges and triumphs of launching any successful farm from two leading lights in sustainable farming Do you dream of starting your own farm but wonder where to begin Or do you already have a farm but wish to become more sustainable to compete in today s market Start Your Farm the first comprehensive business guide of its kind covers these essential questions and more Why be a farmer in the 21st century Do you have what it takes What does sustainable really mean and how can a small as little as one acre to midsize farm survive alongside commodity scale agriculture How do you access education land and other needs with limited capital How can you reap an actual profit including a return on land investment How do you build connections with employees colleagues and customers At the end of the day how do you measure success Hint Cash your lifestyle paycheck More than a practical guide Start Your Farm is a hopeful call to action for anyone who aspires to grow wholesome environmentally sustainable food for a living Take it from Forrest Pritchard and Ellen Polishuk Making this dream a reality is not for the faint of heart but it s well within reach and there s no greater satisfaction under the sun

Professional Builder ,1990 **Chilton's Commercial Carrier Journal for Professional Fleet Managers** ,1997

Mergent International Manual ,2009 Chilton's CCJ. ,1989 **Meat & Poultry** ,1991 One issue each year comprises suppliers directory and buyers guide issue for 1997 has title Red book California Builder & Engineer ,2002

Commercial Carrier Journal for Professional Fleet Managers ,1990-07 **Logistics Management** ,1996

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