

# MINOLTA MAXXUM AF ZOOM 35-70 F4 LENS

## Early Style

Product #: 2551-600

### ADJUSTMENT LOCATIONS

Aperture size A Fig. 2  
Focus, 70mm—rotate front lens group after loosening 3 screws on front clamping ring.  
Focus, 35mm—spacers under bayonet mount.  
Macro encoder—shift macro-encoder brush (under rubber grip).

### ADJUSTMENT PROCEDURES

1. Aperture size  
a. Set zoom ring to 70mm.

b. Remove 2 screws holding lens-contact board and 3 screws holding light-shield ring, back of lens. Lift aside the light-shield ring, Fig. 1.

**Caution:** Note the loose ground spring that fits under the lens-contact board. The ground spring fits through a small hole in the light-shield ring and makes an electrical connection between the lens-mounting ring and the lens-contact board.

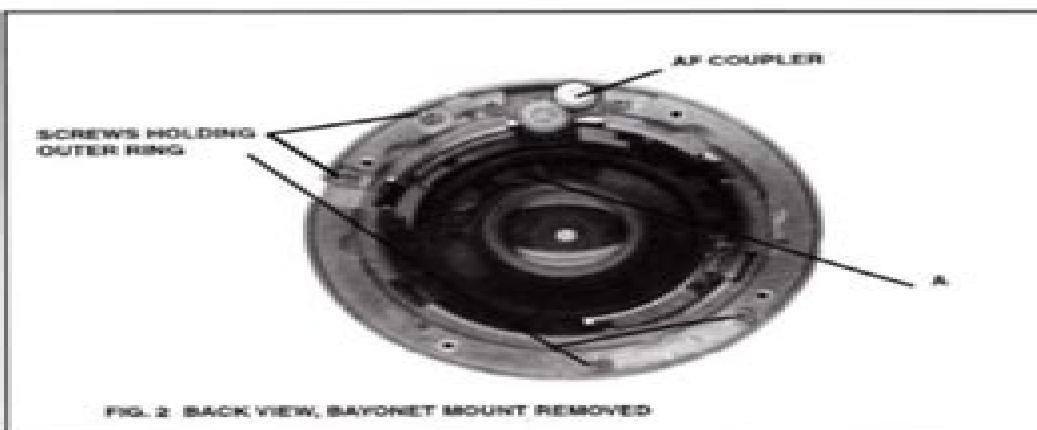
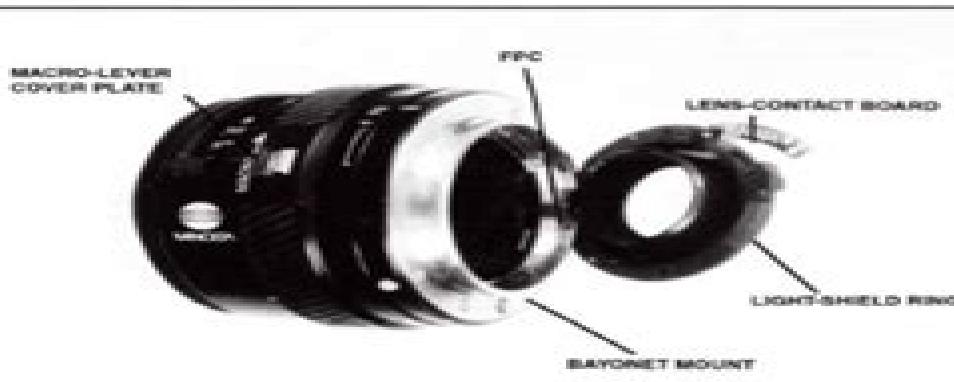
c. Hold the diaphragm-connecting plate—A in Fig. 2—in the full-open position (against the edge of the lens-mounting ring). Loosen the 2 screws holding the diaphragm-connecting plate. Shift the diaphragm-connecting plate until the aperture measures 18mm (viewed from the back of the lens).

#### 2. Macro encoder

Check operation on a camera. With the camera set to AF, set the lens to the macro position—the camera should change to manual focus. Then return the lens to the 70mm position—the camera should reset AF. If not, remove the rubber grip, Fig. 1, and shift the macro-encoder brush.

#### 3. Focus

a. Adjust at 70mm by removing the nameplate ring (double-stick) and loosening the 3 screws on the metal



clamping ring. Turn the front lens group with 1 of the screws to correct the — focus.

b. Adjust at 35mm by adding or removing spacers behind the bayonet mount, Fig. 1. Remove the four screws holding the bayonet mount. Then lift the bayonet mount slightly to reach the spacers. If you install a spacer, make sure the spacer fits

between the flex and the bayonet mount (not under the section of flex). Minolta supplies the spacers in 5 thicknesses:

0.05mm—2551-1385  
0.07mm—2551-1386  
0.10mm—2551-1387  
0.20mm—2551-1388  
0.50mm—2551-1389

## Minolta Manual List

**Jack Hall, Victoria Cheponis Lessard**

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**Popular Photography** ,1990-09      **The Publishers' Trade List Annual** ,1985      **Modern Photography** ,1978  
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## **Table of Contents Minolta Manual List**

1. Understanding the eBook Minolta Manual List
  - The Rise of Digital Reading Minolta Manual List
  - Advantages of eBooks Over Traditional Books
2. Identifying Minolta Manual List
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Minolta Manual List
  - User-Friendly Interface
4. Exploring eBook Recommendations from Minolta Manual List
  - Personalized Recommendations
  - Minolta Manual List User Reviews and Ratings
  - Minolta Manual List and Bestseller Lists
5. Accessing Minolta Manual List Free and Paid eBooks
  - Minolta Manual List Public Domain eBooks

- Minolta Manual List eBook Subscription Services
- Minolta Manual List Budget-Friendly Options

6. Navigating Minolta Manual List eBook Formats

- ePUB, PDF, MOBI, and More
- Minolta Manual List Compatibility with Devices
- Minolta Manual List Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Minolta Manual List
- Highlighting and Note-Taking Minolta Manual List
- Interactive Elements Minolta Manual List

8. Staying Engaged with Minolta Manual List

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Minolta Manual List

9. Balancing eBooks and Physical Books Minolta Manual List

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Minolta Manual List

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Minolta Manual List

- Setting Reading Goals Minolta Manual List
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Minolta Manual List

- Fact-Checking eBook Content of Minolta Manual List
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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