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Wakefield, Kathleen McLaughlin, 1999-09 *Applied Statistics Manual* Matthew A. Barsalou, Joel Smith, 2018-12-19 This book was written to provide guidance for those who need to apply statistical methods for practical use While the book provides detailed guidance on the use of Minitab for calculation simply entering data into a software program is not sufficient to reliably gain knowledge from data The software will provide an answer but the answer may be wrong if the sample was not taken properly the data was unsuitable for the statistical test that was performed or the wrong test was selected It is also possible that the answer will be correct but misinterpreted This book provides both guidance in applying the statistical methods described as well as instructions for performing calculations without a statistical software program such as Minitab One of the authors is a professional statistician who spent nearly 13 years working at Minitab and the other is an experienced and certified Lean Six Sigma Master Black Belt Together they strive to present the knowledge of a statistician in a format that can be easily understood and applied by non statisticians facing real world problems Their guidance is provided with the goal of making data analysis accessible and practical Rather than focusing on theoretical concepts the book delivers only the information that is critical to success for the practitioner It is a thorough guide for those who have not yet been exposed to the value of statistics as well as a reliable reference for those who have been introduced to statistics but are not yet confident

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