

Mikuni BS34 tuning

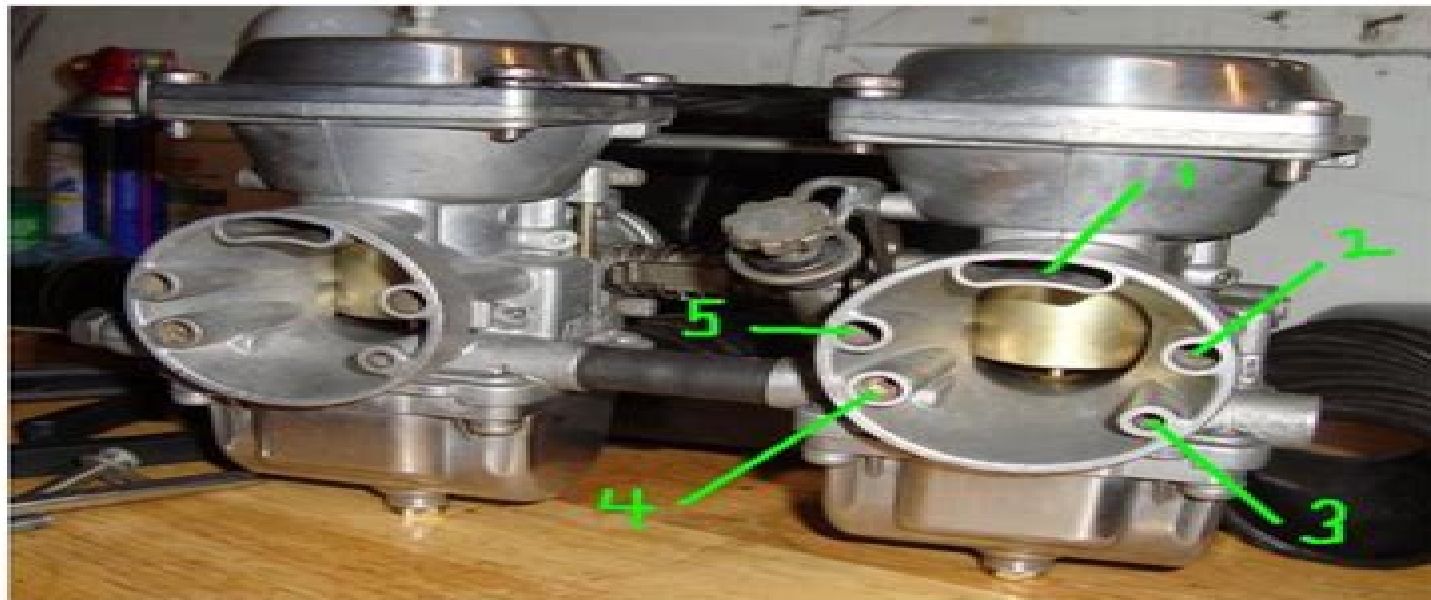
It is normal to have some climb in idle rpm as the bike warms. After I shut off the enrichener all the way (choke) and the bike is still cool having just run for a couple of minutes, it will idle around 1000rpm. After it warms up, it will vary from 1200-1400 rpm (give or take)- and there is nothing wrong with that.

An idle up around 3000 rpm if everything is adjusted indicates a lean condition from adjustment, air leak or idle circuit passages being dirty. I would turn the idle mixture out to 3.5 turns, make sure there is free play on the throttle cable, good plugs properly gapped, just let it idle to warm, then use the idle air screw to adjust to 1200 rpm. If the idle still climbs too high, then check for air leaks. If there are none, the carbs need cleaning.

If it is up against the head, in front of the slide valve, then it is an mixture screw. This will be **In Lean, Out Rich**. So these you have are the BS38 Mikunis on your twin? I'd say start about 2 turns out, with stock airbox and stock jets. With Pod's, you will need richer Pilot jets, and then still be around 2-3 turns out.

That's just the Pilot circuit.

To find the best setting is trial and err, you need to turn the screw in till the idle speed drops, then back out about 1/4 to 1/2 turns and then run it. It might be farther out, end up at 2-1/2 turns or 3 turns, maybe 3-1/2. If any farther I would suspect vacuum leak, or still to lean a Pilot jet, with Pod's



May visualize from this BS34 diagram how turning the pilot screw in clockwise reduces the volume of mixture through the orifice into the carb bore (which produces a leaner mixture into the combustion chamber), and how turning the pilot screw out counter-clockwise increases the volume of mixture through the orifice into the carb bore (which produces a richer mixture into the combustion chamber).

Mikuni Tm36 Tuning Guide

David Vizard



Mikuni Tm36 Tuning Guide:

Hi-performance Tuning Guide, 1973 *Motor Hi-performance tuning guide*, 1973 *Engine Tuning Guide* Bill Corey, 1962 *Motor Car Economy Tuning Guide* Fred G. Freel, 1977 **H6000 Tuning Guide** Barry M. Wallack, George H. Gero, 1978 **Good Tuning** Gregory K. McMillan, 2015 *The Complete M.G. Workshop and Tuning Manual* Walter Eric Blower, 1955 **Tuning the A-Series Engine** David Vizard, 1999-12-31 Increase the power output of your A Series This fact filled guide covers all aspects of engine tuning in detail including filters carburation intake manifolds cylinder heads exhaust systems camshafts valve trains blocks cranks con rods and pistons plus lubrication systems and oils ignition systems and nitrous oxide injection Applicable to all A Series engines small and big bore types from 803 to 1275cc **Simple Engine Tuning** Rodney Jacques, 1987 *The Complete Workshop and Tuning Manual* W. E. Blower, 1955 *The Complete MG Workshop and Tuning Manual* Walter Eric Blower, 1958 **Royal Alloy Tuning and Customisation Guide - for 125-180cc Air-cooled Engines** Dan Clare, 2025-05-07 Take Your Royal Alloy From Stock to Stunning If you own a Royal Alloy 125 180cc air cooled scooter and want more power better handling sharper looks and serious upgrade knowledge this is the book you need Written by scooter journalist Dan Clare this guide is the most detailed Royal Alloy tuning manual on the market It documents the entire journey of a low mileage underwhelming 125cc model as it s transformed into a faster sharper and better looking machine complete with dyno results road tests and honest feedback Inside you ll learn how to Test baseline performance using GPS and dyno tools Upgrade the exhaust air filter and remap the ECU for real gains Install variator kits new belts and sliders for improved acceleration Fit a full 180cc big bore kit and upgraded cylinder head Modify the gearbox to suit increased power Improve suspension tyres brakes and bodywork Strip and repaint panels for a custom look Avoid common pitfalls and money wasting mods This is not a theoretical guide It s a hands on honest nuts and bolts tuning story told by someone who s done the work and backed it all up with real world data Whether you re customising for looks performance or both this book will save you time money and guesswork Join the growing scene of modern retro scooter tuning and get the best out of your Royal Alloy today *The Complete MG Workshop and Tuning Manual* W. E. Blower, 1970 **Piper Tuning Manual** Bob Gayler, 1981 *Tuning BL's A-series Engine* David Vizard, 1991 **Imp Modification & Tuning Manual** Julian David Hansen, 1970 **Kawasaki KX60 Race Preparation and Tuning Manual** Kawasaki Jūkōgyō Kabushiki Kaisha, 1986 *BMC "A" Series Tuning Manual* John Harold Haynes, 1965 **Kawasaki KX 80, KX 80-II Race Preparation and Tuning Manual** Kawasaki Jūkōgyō Kabushiki Kaisha, 1986 *Kawasaki KX 80 Race Preparation and Tuning Manual* Kawasaki Jūkōgyō Kabushiki Kaisha, 1985

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Table of Contents Mikuni Tm36 Tuning Guide

1. Understanding the eBook Mikuni Tm36 Tuning Guide
 - The Rise of Digital Reading Mikuni Tm36 Tuning Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mikuni Tm36 Tuning Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mikuni Tm36 Tuning Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mikuni Tm36 Tuning Guide
 - Personalized Recommendations
 - Mikuni Tm36 Tuning Guide User Reviews and Ratings

- Mikuni Tm36 Tuning Guide and Bestseller Lists
- 5. Accessing Mikuni Tm36 Tuning Guide Free and Paid eBooks
 - Mikuni Tm36 Tuning Guide Public Domain eBooks
 - Mikuni Tm36 Tuning Guide eBook Subscription Services
 - Mikuni Tm36 Tuning Guide Budget-Friendly Options
- 6. Navigating Mikuni Tm36 Tuning Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Mikuni Tm36 Tuning Guide Compatibility with Devices
 - Mikuni Tm36 Tuning Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mikuni Tm36 Tuning Guide
 - Highlighting and Note-Taking Mikuni Tm36 Tuning Guide
 - Interactive Elements Mikuni Tm36 Tuning Guide
- 8. Staying Engaged with Mikuni Tm36 Tuning Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mikuni Tm36 Tuning Guide
- 9. Balancing eBooks and Physical Books Mikuni Tm36 Tuning Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mikuni Tm36 Tuning Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mikuni Tm36 Tuning Guide
 - Setting Reading Goals Mikuni Tm36 Tuning Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mikuni Tm36 Tuning Guide
 - Fact-Checking eBook Content of Mikuni Tm36 Tuning Guide
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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