

MOV	Moves the robot to the desired position by the shortest route
MVS	Moves the robot to the desired position by the linear interpolation
HOPEN, HCLOSE	Opens and closes the gripper
DLY	Countdown timer-timer
IF THEN ELSE, WAIT	Unconditional branching, conditional branching, waiting
GOTO	Moves the current program in the indicated line of code
M_IN	Input signals
END	End of one cycle of the program
OVRD	determines the speed that is set for the entire program and is displayed as a percentage relative to the maximum speed.

Melfa Basic Iv Commands

Michael Rajnik

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