

Millermatic® 211

**MIG Power Source,
Wire Feeder and Gun Package**



Quick Specs

Light Industrial Applications:
Light fabrication
Maintenance and repair
Auto body
Farm/home

Processors:
MIG (GMAW)
Flux-cored (FCAW)

Weld Thickness:
120 V: 24 ga.–3/16 in. steel
18 ga.–1/8 in. aluminum
240 V: 24 ga.–3/8 in. steel
18 ga.–3/8 in. aluminum

Input Power:
120 V: 24.3 A, 60 Hz, single-phase
240 V: 16.6 A, 60 Hz, single-phase
Rated Output:
120 V: 115 A at 19.8 VDC, 20% duty cycle
240 V: 150 A at 21.5 VDC, 40% duty cycle



Millermatic® Advanced Auto-Set™ now includes five different wire/gas combinations and .024-inch (0.6 mm) wire capability. The easiest welder to use just became more versatile.

- Wire/gas combinations include Flux-Cored, Mild Steel with 100% CO₂, Mild Steel with C25, Stainless Steel, and Aluminum with spool gun
- Select the wire type and gas being used
- Set the wire diameter, and select from .024, .030 and .035 diameters. A blue LED indicates that Auto-Set is activated
- Dial in the thickness of what you're welding
- Start welding with the exact parameters you need!

Millermatic® Inverter Technology combines best-in-class arc characteristics with the portability of a 38-pound machine. The arc is extremely forgiving to variations in arc length and travel speeds.

Multi-voltage plug (MVP) allows connection to common 120- and 240-volt power receptacles without the use of any tools — simply choose the plug that fits the receptacle and connect to the power cord.



Millermatic® Angled cast-aluminum drive system with calibrated tension knob creates consistent feeding and easy setup for up to 15-foot MIG guns.

Millermatic® Quick Select™ drive roll makes setup quicker by offering three grooves — two for different size solid wire and a third for flux-cored wire.

Millermatic® Auto-Spool Gun Detect™ automatically detects when a MIG gun or spool gun is connected, eliminating the need for a switch.

Millermatic® Fan-On-Demand™ power source cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through the machine.

Millermatic® Smooth-Start™ provides a smooth, spatter-free start. It's the best-starting machine in the small MIG machine category.

Thermal overload protection shuts down unit and activates the over temperature light if airflow is blocked or duty cycle is exceeded. Automatically resets when unit cools.



Welder is warranted for three years, parts and labor.
Gun warranted for 90 days, parts and labor.

Users 4- or 8-inch (102 or 203 mm) spools and can be set up to weld with .024–.035 inch (0.6–0.9 mm) solid wire and .030–.045 inch (0.8–1.2 mm) flux-cored wire.

Comes complete with:

- Power source
- 6.5 ft. (2 m) power cord with MVP plugs for 120 V and 240 V
- 10 ft. (3 m) M-100 MIG gun and cable assembly
- 10 ft. (3 m) work cable with clamp
- Flow gauge regulator and gas hose for argon and AR/CO₂ mix
- Hobart® spool of .030 in. (0.8 mm) solid wire
- Two contact tips for .030 in. (0.8 mm) wire
- Quick Select™ drive rolls for .024 in. (0.6 mm) or .030/.035 in. (0.8/0.9 mm) solid wire, and .030/.035 in. (0.8/0.9 mm) flux-cored wire
- Material thickness gauge > 229895
- Hook-and-loop cord wraps

Note: Shielding gas and safety equipment not included.



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An ITW Welding Company
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**Charles M. Goodsell, Henry Edward
Wallace**

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