

Mikuni BS34 tuning

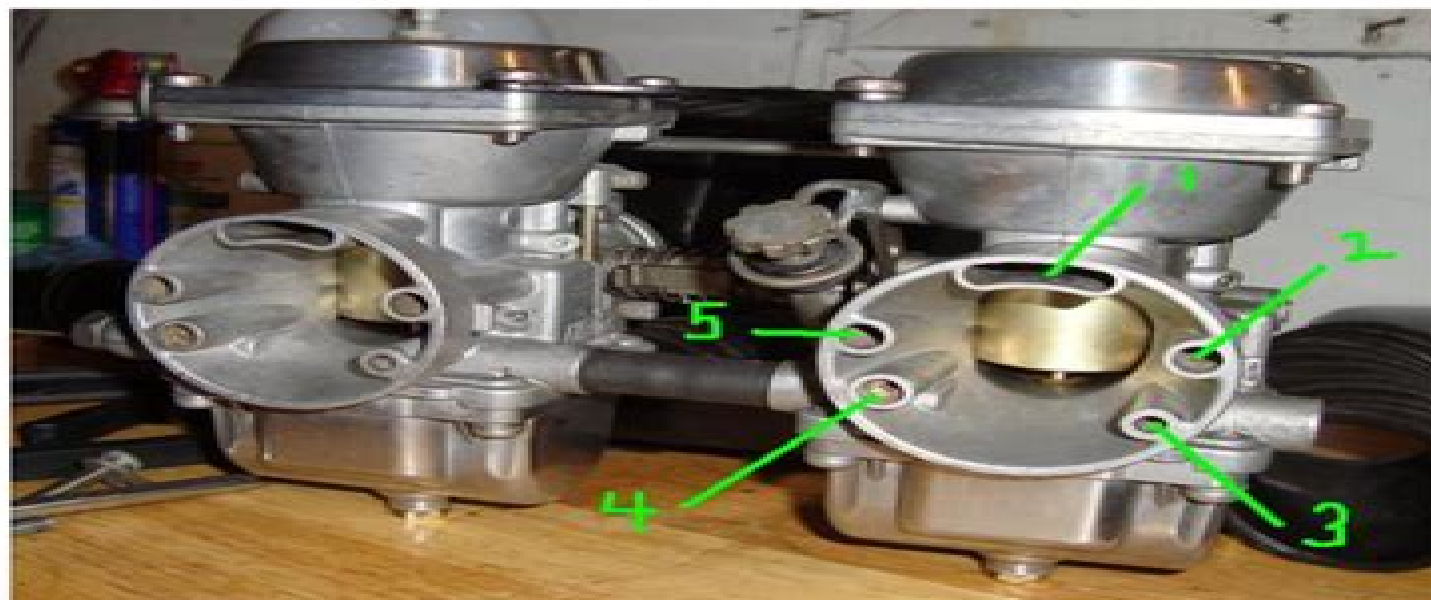
It is normal to have some climb in idle rpm as the bike warms. After I shut off the enrichener all the way (choke) and the bike is still cool having just run for a couple of minutes, it will idle around 1000rpm. After it warms up, it will vary from 1200-1400 rpm (give or take)- and there is nothing wrong with that.

An idle up around 3000 rpm if everything is adjusted indicates a lean condition from adjustment, air leak or idle circuit passages being dirty. I would turn the idle mixture out to 3.5 turns, make sure there is free play on the throttle cable, good plugs properly gapped, just let it idle to warm, then use the idle air screw to adjust to 1200 rpm. If the idle still climbs too high, then check for air leaks. If there are none, the carbs need cleaning.

If it is up against the head, in front of the slide valve, then it is an mixture screw. This will be **In Lean, Out Rich**. So these you have are the BS38 Mikunis on your twin? I'd say start about 2 turns out, with stock airbox and stock jets. With Ped's, you will need richer Pilot jets, and then still be around 2-3 turns out.

That's just the Pilot circuit.

To find the best setting is trial and err, you need to turn the screw in till the idle speed drops, then back out about 1/4 to 1/2 turns and then run it. It might be farther out, end up at 2-1/2 turns or 3 turns, maybe 3-1/2. If any farther I would suspect vacuum leak, or still to lean a Pilot jet, with Ped's



May visualize from this BS34 diagram how turning the pilot screw in clockwise reduces the volume of mixture through the orifice into the carb bore (which produces a leaner mixture into the combustion chamber), and how turning the pilot screw out counter-clockwise increases the volume of mixture through the orifice into the carb bore (which produces a richer mixture into the combustion chamber).

Mikuni Bs34 Tuning Manual

Yamaha International Corporation

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Yamaha International Corporation text.

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Olav Aaen's Carb Tuning Handbook Olav Aaen, Aaen Performance, 2001 **The Complete Workshop and Tuning Manual** W. E. Blower, 1955 **The Complete M.G. Workshop and Tuning Manual** Walter Eric Blower, 1955 **The Complete MG Workshop and Tuning Manual** Walter Eric Blower, 1958 **The Complete MG Workshop and Tuning Manual** W. E. Blower, 1967 **Tuning BL's A-series Engine** David Vizard, 1991 **A manual of motor mechanics and high efficiency tuning** L. Mantell, 1916 **A Manual of Motor Mechanics and High Efficiency Tuning ... Second Edition** L. MANTELL, 1917 **Kawasaki KX 80, KX 80-II Race Preparation and Tuning Manual** Kawasaki Jūkōgyō Kabushiki Kaisha, 1986 **Yamaha YZ80J Owner's Manual Tuning and Service** Yamaha International Corporation, 1981
Escort III & CVH Engine Tuning Manual Chris A. Bomford, Kevin L. Dodman, 1987 **Yamaha IT250J/IT465J Owner's Manual Tuning and Service** Yamaha International Corporation, 1981 *Bmc a Series Tuning Manual, 1956-65* J. H. Haynes, 1965 Kawasaki KX 80 Race Preparation and Tuning Manual Kawasaki Jūkōgyō Kabushiki Kaisha, 1985
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Table of Contents Mikuni Bs34 Tuning Manual

1. Understanding the eBook Mikuni Bs34 Tuning Manual
 - The Rise of Digital Reading Mikuni Bs34 Tuning Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mikuni Bs34 Tuning Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mikuni Bs34 Tuning Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from Mikuni Bs34 Tuning Manual
 - Personalized Recommendations
 - Mikuni Bs34 Tuning Manual User Reviews and Ratings
 - Mikuni Bs34 Tuning Manual and Bestseller Lists
5. Accessing Mikuni Bs34 Tuning Manual Free and Paid eBooks
 - Mikuni Bs34 Tuning Manual Public Domain eBooks
 - Mikuni Bs34 Tuning Manual eBook Subscription Services
 - Mikuni Bs34 Tuning Manual Budget-Friendly Options
6. Navigating Mikuni Bs34 Tuning Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mikuni Bs34 Tuning Manual Compatibility with Devices
 - Mikuni Bs34 Tuning Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mikuni Bs34 Tuning Manual
 - Highlighting and Note-Taking Mikuni Bs34 Tuning Manual
 - Interactive Elements Mikuni Bs34 Tuning Manual
8. Staying Engaged with Mikuni Bs34 Tuning Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mikuni Bs34 Tuning Manual
9. Balancing eBooks and Physical Books Mikuni Bs34 Tuning Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mikuni Bs34 Tuning Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mikuni Bs34 Tuning Manual
 - Setting Reading Goals Mikuni Bs34 Tuning Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mikuni Bs34 Tuning Manual
 - Fact-Checking eBook Content of Mikuni Bs34 Tuning Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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