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## NCCER INSTRUMENT TECH TEST QUESTIONS WITH CORRECT ANSWERS 2025

What is the first step in troubleshooting a problem in a system? - CORRECT ANSWER -  
Verify that there is a problem

Where can the appropriate elevation of an instrument be found? - CORRECT ANSWER -  
Location drawing

Chemical cleaning of tubing attached to instruments may cause damage to sensor -  
CORRECT ANSWER -Elements/

When making 90-degree tubing bend, allowance for springback should be: - CORRECT ANSWER -  
1 to 3 degrees

an acceptable tool for marking 360 degrees around the outside of tubing is a: -  
CORRECT ANSWER -Ferrule

What process variable is defined as the amount of force exerted by a substance over a given unit  
of measure? - CORRECT ANSWER -Pressure

Storage of steel wool can be considered a fire hazard when stored around - CORRECT ANSWER -  
Batteries/

The MINIMUM value of the measured process range is considered to be: - CORRECT ANSWER -  
3psi and 4ma

bubbler system is used to measure: - CORRECT ANSWER -Head pressure

To prevent travel damage to a limit switch, use a(n) - CORRECT ANSWER -Mechanical stop/

When using soft rolled tubing, it must be unrolled and straightened: - CORRECT ANSWER -By hand

# Nccer Test Questions Instrument Tech

**England**



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