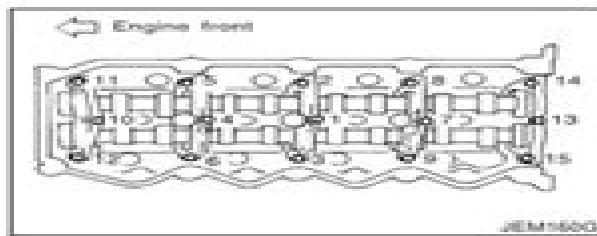
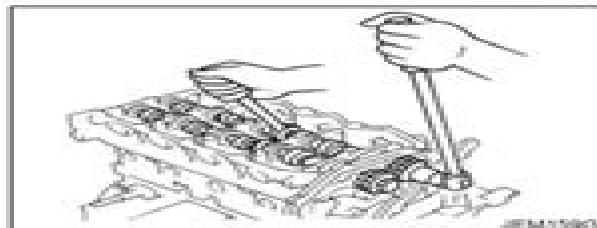
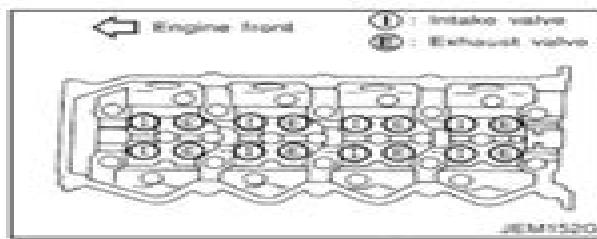


**CAUTION:**

- When installing camshafts, chain tensioners, oil seals, or other sliding parts, lubricate contacting surfaces with new engine oil.
- Apply new engine oil to threads and seat surfaces when installing cylinder head, camshaft sprocket, crankshaft pulley, and camshaft bracket.
- Attach tags to valve lifters so as not to mix them up.

**Removal****PREPARATIVE WORK**

- Drain engine coolant. Refer to [LG-43](#), "Changing Engine Coolant".
- Remove exhaust manifold. Refer to [EM-111](#), "Removal".
- Remove intake manifold. Refer to [EM-107](#), "Removal".
- Apply paint to camshaft sprockets for alignment during installation.

**CAMSHAFT**

- Remove the following parts:
  - Rocker cover
  - Vacuum pump and cylinder head rear cover assembly
  - Spill tube
  - High pressure injection nozzle assembly
  - Secondary timing chain and associated parts
- Remove camshaft sprockets.
  - Holding the hexagonal part of the camshaft with a wrench having 21 mm (0.83 in) width between facing flats, loosen the bolt holding the camshaft sprocket.
- Remove camshafts.
  - Loosen bolts holding the camshaft bracket in several stages in the reverse order of that shown in the figure, and remove them.
  - Remove adjusting shims and valve lifters.
  - Confirm the correct location of each part removed. Store them so they do not get mixed up.
  - For re-installation, be sure to put mark on camshaft bracket before removal.

# N16 Service Manual

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