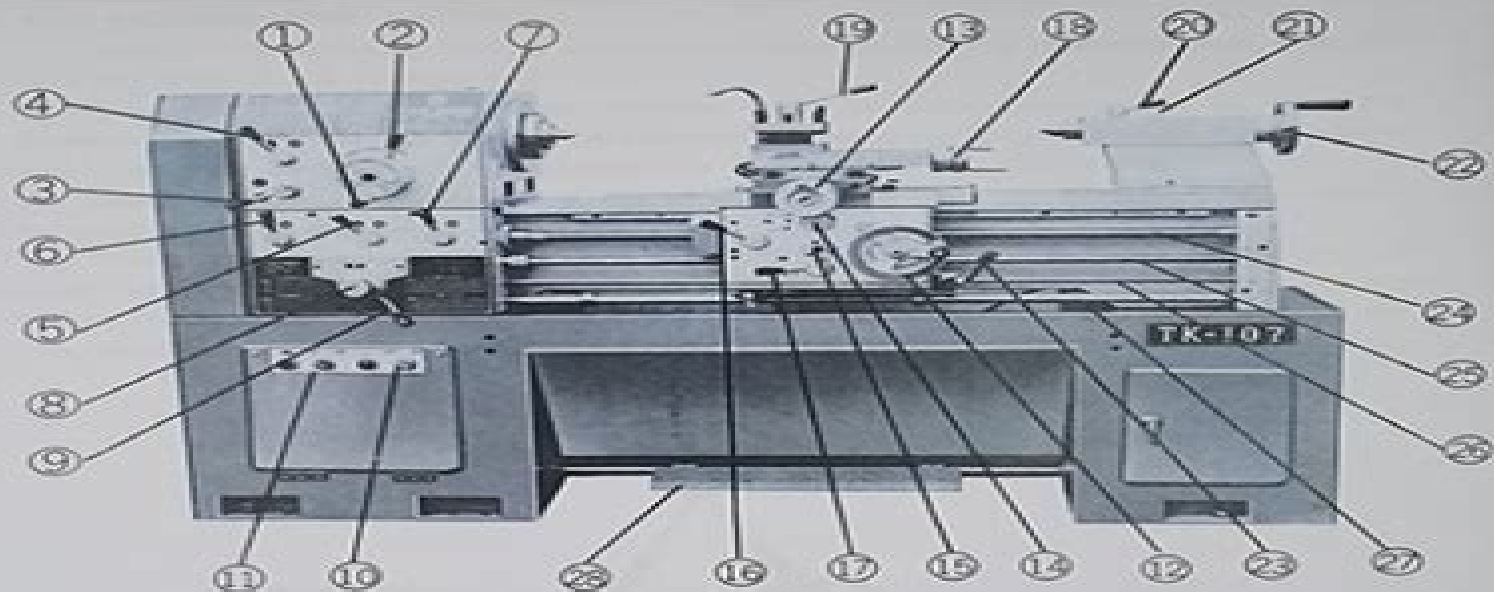


### 3 DESCRIPTION OF DRIVING UNIT (TK-107)



|    |                                      |    |                                      |
|----|--------------------------------------|----|--------------------------------------|
| 1  | Spindle speed change lever           | 15 | Adjusting bolt for overload          |
| 2  | Spindle speed change lever           | 16 | Half-nut lever                       |
| 3  | F-R grip for feed and leadscrew      | 17 | Feeds engaging and disengaging lever |
| 4  | Feeds and threads change lever       | 18 | Hand wheel for tool slide feeds      |
| 5  | Feeds and threads change lever       | 19 | Clamping lever for tool post         |
| 6  | Inch and metric (feeds) change lever | 20 | Clamping lever for tailstock spindle |
| 7  | Inch and metric change lever         | 21 | Clamping lever for tailstock body    |
| 8  | Feeds and threads change lever       | 22 | Hand wheel for tailstock             |
| 9  | Engage and disengage clamping lever  | 23 | Starting-up lever                    |
| 10 | Main switch                          | 24 | Leadscrew                            |
| 11 | Coolant pump switch                  | 25 | Feed rod                             |
| 12 | Hand wheel for longitudinal feeds    | 26 | Start-up rod                         |
| 13 | Hand wheel for cross feeds           | 27 | Stop rod for longitudinal feeds      |
| 14 | Longitudinal-cross feed change lever | 28 | Foot brake pedal                     |

# Morando Lathe User Manual

**Ying-Ying Zheng**



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