
Millwright-Installation & Levelling Exam Questions and Answers 2023 with complete solution

Most installation procedures start at the machine foundation substructure because?

- a. the manual says so
 - b. the foundation introduces misalignments in the equipment
 - c. the foundation moves
 - d. the foundation is inconsistent
- b. the foundation introduces misalignments in the equipment

When installing on concrete, millwrights usually start their installation on?

- a. level ground
 - b. tempered ground
 - c. the assumption that they will have to install anchor bolts
 - d. existing anchor bolts
- d. existing anchor bolts

Foundations are usually constructed with

- a. minus elevation
- b. positive elevation
- c. plane elevation
- d. on set elevation

a. minus elevation

This eliminates foundation shrinkage, 38mm is left for shims and grouting

What is used to firmly secure the machine baseplate or soleplates to a concrete foundation?

Anchor Bolts

How far should straight anchor bolts without deformed ends be set into the foundation?

- a. 45mm
 - b. 2 xs diameter
 - c. 45 xs diameter
 - d. 25 xs diameter
- d. 25 xs diameter

Where are boxed anchor bolts usually used?

- a. small mill machinery
 - b. medium machines
 - c. high speed machines with high vibration
 - d. large mill machines with high vibration
- d. large mill machines with high vibration

Mechanical expansion anchors are used when?

Installation to existing concrete is necessary

What is an as built installation?

When there are no drawings and their locations are determined by existing baseplate, soleplate or base of machine

Ontario Millwright Exam

Michal Rosen-Zvi

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the name Michal Rosen-Zvi.

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