

orion

CAUTION!
AUTOMATIC MACHINE MAY START AT ANY TIME WITHOUT WARNING!

WARNING!

DANGEROUS OR FATAL ELECTRIC SHOCKS MAY
RESULT IF POWER TO THE MACHINE IS NOT
DISCONNECTED BEFORE OPENING THE PANEL.
DISCONNECT POWER TO THE MACHINE BEFORE
OPENING PANEL.
MORE THAN ONE LINE CIRCUIT. SEE DIAGRAM

LINE-1



LINE-2



LINE-3



MASTER CONTROL



MACHINE ALARM



STOP



POWER ON



BYPASS
OFF ON



INFED CONV-3
JOG



WRAPPER MODE

MANUAL

AUTO



INFED CONV-2
JOG



RE-WRAP



FILM TENSION



INFED CONV-1
JOG



CARRIAGE
LOWER RAISE



CARRIAGE
SPEED DOWN



PROCESS
CONVEYORS
REV FWD



PROCESS
CONVEYOR
JOG



TOWER/T. TABLE
JOG



TOP WRAPS
5-6-7



EXIT CONV-1
JOG



CLAMP
OPEN CLOSE



BOTTOM WRAPS
5-6-7



EXIT CONV-2
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EXIT CONV-3
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