

NIMS CNC OPERATOR TEST Actual 2023 Questions and Answers with complete solution

Given an 18 3/4" length of stock, how many 2 1/2" pieces can be cut from it?
7.5 (18.75/2.5)

How often should you check the lubrication levels on a machine?

Daily

On a blueprint, what do you call a dimension in a box (boxed dimension)?

Base

When should you wear your safety glasses in the shop?

Always

What is the RPM formula for drilling?

What is the code for rapid traverse?

G00

What is the code for linear feed (must have an F word with it)?

G01

0. What is the code for program stop?

M00

What is the code for optional stop?

M01

What is the code for program end rewind?

M30

What is the code for zero return?

G28

What is the code for constant surface speed (SFM)?

What is the code for fixture offset (work offset #1)?

What is the code for incremental positioning?

G91

What is the code for absolute positioning?

G90

What is the code for inch mode?

G20

What is the code for metric mode?

G21

What is the code for tool change ON THE MILL?

What is the code for spindle activation clockwise OR FORWARD?

M03

What mode would you select for changing a tool on a mill or lathe?

M06

What is the difference between the 1.384 dimension and the .945 dimension?

What screen gives you the information for height offset value?

What mode on a CNC milling center would you select to send the machine home?

G28

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Tao Wei



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web the single coil of a single phase induction motor does not produce a rotating magnetic field but a pulsating field reaching maximum intensity at 0° and 180° electrical figure below single phase stator produces a nonrotating pulsating magnetic field another view is that the single coil excited by a single phase current produces two

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web single phase power is a two wire alternating current ac power circuit typically there is one power wire the phase wire and one neutral wire with current flowing between the power wire through the load and the neutral wire three phase power is a three wire ac power circuit with each phase ac signal 120 electrical degrees apart

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