

**REMOVE, DISCONNECT**

1. If necessary:
  - Air cleaner.
  - Air intake hose.
2. Front toothed belt cover.
3. For Apts version, upper part of front toothed belt cover.
4. Turn crankshaft in direction of rotation of engine, until marks align.

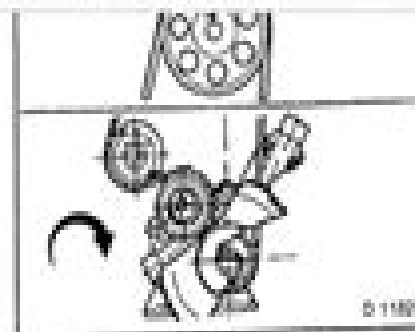


Fig. 17

**INSPECT**

1. Cast in lower part of front toothed belt cover aligns with marking on crankshaft pulley.

**NOTE:**  
ON 14 HV ENGINES PLACE  
CRANKSHAFT PULLEY ON FIRST  
MARKING (10° BTDC).

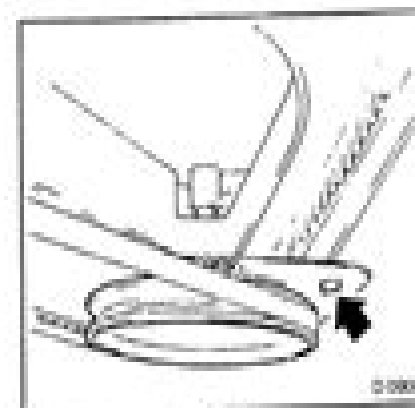
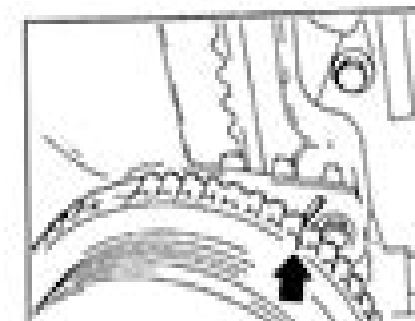


Fig. 18

**INSPECT**

1. On the 16 SE engines, TDC mark is on crankshaft disc (in conjunction with ribbed V-belt pulley).



# Opel Astra 1995 Service Manual

**John S. Mead**



## **Opel Astra 1995 Service Manual:**

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