

# NCER MILLWRIGHT PRACTICE EXAM

## 2 QUESTIONS & ANSWERS 100% ACCURATE

unusual - ANSWER-If the seal was not properly aligned or there is excessive wear in some bearing or shaft, \_\_\_\_\_ wear tracks will be the indicator

sharpened brass putty knife - ANSWER-For removing hard to remove gasket materials found on sealing surfaces, \_\_\_\_\_ is recommended

Conducted on the job - ANSWER-Apprenticeship training is \_\_\_\_\_

distance - ANSWER-Charting alignment on a graph requires a chart that is divided into thousandths of an inch vertically for the indicator readings and into whole inches horizontally for the \_\_\_\_\_

hidden - ANSWER-The orthographic drawing may contain a dashed or \_\_\_\_\_ line

Radiation - ANSWER-In order to shoot through a test object and project an image onto a detector or a sheet of film, radiography uses a source of penetrating called \_\_\_\_\_

\*scribe circles

\*transfer measurements

\*compare distances

<measure angles - ANSWER-Which of the following task would you not perform with dividers?

10% - ANSWER-The over speed trip device is actuated when the turbine reaches a predetermined limit usually \_\_\_\_\_ % above normal full-load speed

high - ANSWER-Positive results in an offset measurement mean that the MTBM is \_\_\_\_\_ or on the 3-o'clock side.

offset misalignment - ANSWER-The coupling gap is set, and then the \_\_\_\_\_ is measured

pressure - ANSWER-In a hydraulic system, movement depends on \_\_\_\_\_

furniture or utility items - ANSWER-Fractional dimensions are used on objects such as \_\_\_\_\_ or \_\_\_\_\_

# Nccer Study Guide For Millwright

**NCCER Staff**

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