

## **NCCER INSTRUMENT TECH TEST QUESTIONS WITH CORRECT ANSWERS 2025**

What is the first step in troubleshooting a problem in a system? - CORRECT ANSWER - Verify that there is a problem

Where can the appropriate elevation of an instrument be found? - CORRECT ANSWER - Location drawing

Chemical cleaning of tubing attached to instruments may cause damage to sensor - CORRECT ANSWER -Elements/

When making 90-degree tubing bend, allowance for springback should be: - CORRECT ANSWER - 1 to 3 degrees

an acceptable tool for marking 360 degrees around the outside of tubing is a: - CORRECT ANSWER -Ferrule

What process variable is defined as the amount of force exerted by a substance over a given unit of measure? - CORRECT ANSWER -Pressure

Storage of steel wool can be considered a fire hazard when stored around - CORRECT ANSWER - Batteries/

The MINIMUM value of the measured process range is considered to be: - CORRECT ANSWER - 3psi and 4ma

bubbler system is used to measure: - CORRECT ANSWER -Head pressure

To prevent travel damage to a limit switch, use a(n) - CORRECT ANSWER -Mechanical stop/

When using soft rolled tubing, it must be unrolled and straightened: - CORRECT ANSWER -By hand

# Nccer Instrument Gitter Test Guide

**United States Government Printing  
Office**

**Nccer Instrument Gitter Test Guide:**

Instrument Rating Knowledge Test Guide, 1995 United States Government Printing Office, 1995-08-01

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