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## **NDT FPI LEVEL 1 STUDY GUIDE EXAM QUESTIONS WITH ANSWERS 2025/2026 GRADED A+**

When using a pulse and modification penetrant, it is necessary to apply the emulsifier

- A. Before applying to penetrant.
- B. After the water wash operation.
- C. After the dwell time has elapsed
- D. After the development time has elapsed. - C. After the dwell time has elapsed.

When conducting a water washable liquid penetrant test, the web developer is applied

- A. Immediately after the penetrant has been applied.
- B. Immediately before the penetrant is applied.
- C. After removal of the penetrant.
- D. After removal of the emulsifier. - C. After removal of the penetrant.

The term used to describe the action of a particular developer, and soaking up the penetrant in a discontinuity so as to cause the maximum bleed out of the liquid penetrant for increased contrast and sensitivity is known as

- A. Blotting.
- B. Capillary action.
- C. Concentration.
- D. Attraction. - A. Blotting.

Using a black light lamp with a cracked filter, or without a filter in place can cause damage to human eye because the lamp admits

- A. Black light.
- B. Ultraviolet light.
- C. Infrared light
- D. None of the above. - B. Ultraviolet light.

The term used to define a period of time in which the test part is completely covered with penetrant is

- A. Waiting time.
- B. Soak time
- C. Penetration time.
- D. Bleed in time. - C. Penetration time.

Usually the most desirable method of removing excess water washable penetrant after the dwell time is by using

- A. A low pressure coarse water spray.

# Ndt Study Guide

**Yicheng Fang**



## **Ndt Study Guide:**

**ASNT Level III Study Guide**, 2016 This study guide is intended to aid individuals preparing to take the basic examination as part of becoming certified as an ASNT NDT level III in one or more NDT methods Page iv *ASNT Level III Study Guide* Matthew J. Golis, American Society for Nondestructive Testing, 1997-12-01

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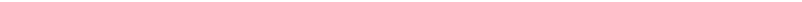
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