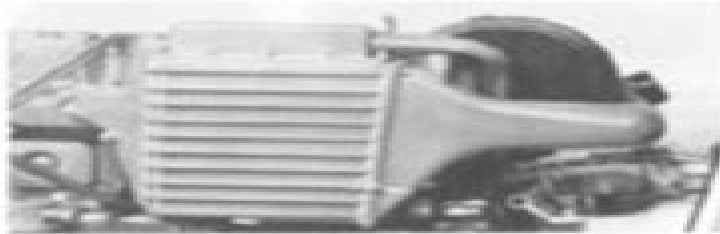


## DISMANTLING

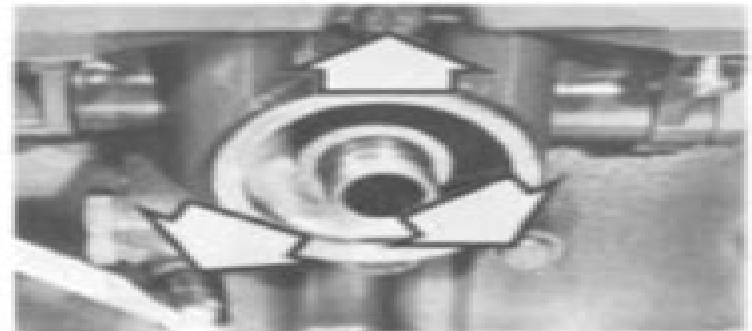
Drain-off the cooling water of the engine, the lubricating oil and fuel, if any, from the fuel filter and the fuel injection pump. Clean the engine externally.



1. TAM2031 and 41: Remove the cooling water pipes from the after-cooler. Remove the after-cooler.



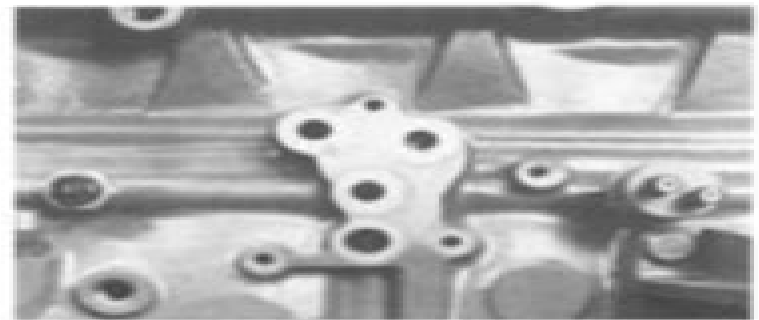
2. Remove the heat exchanger and its hose connections as well as the ventilation-pipe to the turbo charger.



3. Remove the pipes to and from the oil cooler. Remove the oil filter and discard it. Remove the oil filter bracket along with the oil cooler.



4. Remove the sea-water pump, all fuel pipes and fuel hoses. Remove the fuel filter with its cover and the fuel feed pump. Install protective caps on the fuel injectors.



5. Remove the oil pressure sensor and oil pressure sensor.

# Md 2b Work Manual

**Herbert Tibbits**



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