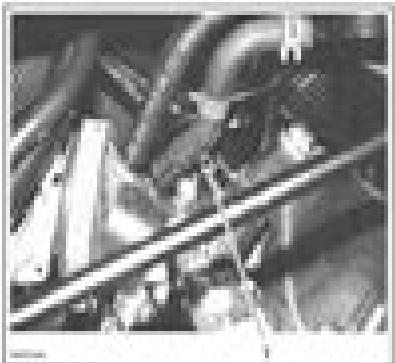


## Section 03 ENGINE AND GEARBOX (4WD)

### Subsection 01 (ENGINE) REMOVAL AND INSTALLATION



1. Engine

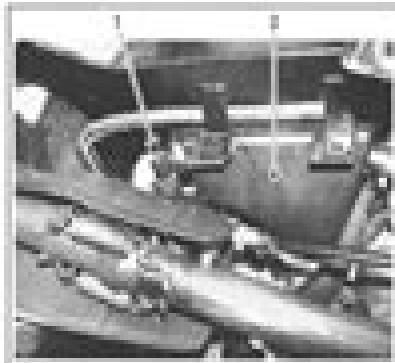
- carburetor clamp (on left side)
- carburetor vent hose
- air flow sensor



1. Carburetor vent hose

2. Air flow sensor

- engine mounting hoses from air box



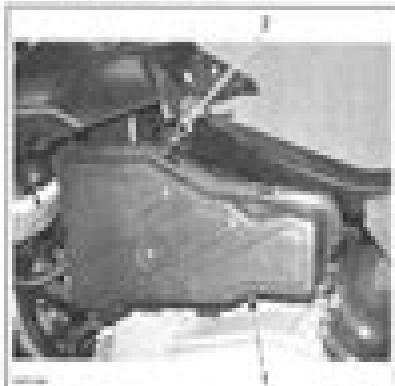
1. Air flow sensor

2. Air filter

- rear propeller shaft bolt
- disconnect and bolts from engine

On left side of vehicle, remove the following:

- inner fender (refer to 80011)
- air box (hold them in box)



1. Bolt

2. Air box

- CVT outlet hose no. 1

## Section 03 ENGINE AND GEARBOX (4WD)

### Subsection 01 (ENGINE) REMOVAL AND INSTALLATION



1. CVT outlet hose no. 2 with its deflector no. 3

- choke cable from carburetor
- carburetor fuel line



1. CVT outlet hose

2. Choke cable

3. Carburetor fuel line

NOTE: Push fuel line with a small hose punch (0704 295 000-070) before removing it from carburetor.



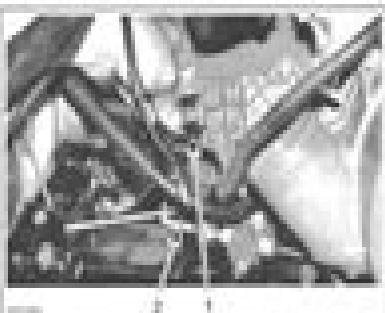
- carburetor
- exhaust pipe hole
- upper engine support no. 4

From top side, disconnect the following:

- magnet
- crankshaft position sensor (CPS)

NOTE: The magnet and CPS connectors are located under the carburetor, on top of the frame.

- coupling unit and 2WD/4WD switch connector
- brake switch connector



1. Magnet

2. CPS connector

- spark plug cable
- engine pressure switch
- vehicle speed sensor (VSS)
- indicator switches



1. Spark plug cable

2. Engine pressure switch

Temporarily attach all cables, wires and hoses on the frame.

# Outlander Max Xt 400 Manual

**Alan Ahlstrand,John Harold Haynes**

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