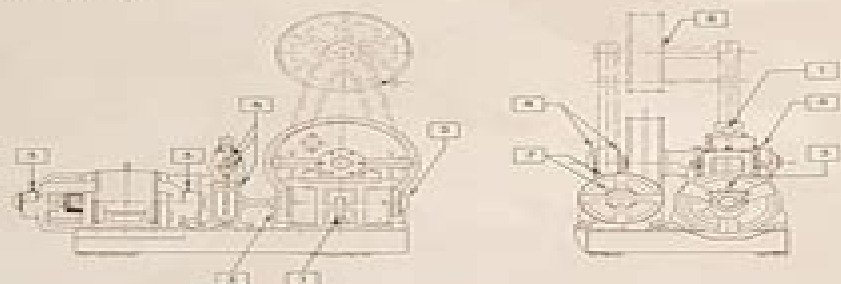


OTIS GEARED ELEVATOR MACHINERY

Lubrication Instructions

WARNING . . . always open the main line electric power switch to the Elevator before cleaning, lubricating or making any adjustments to the moving parts. Make no adjustments or repairs without consulting first . . . the effect on the safety of the equipment. **REGULAR CARE AND LUBRICATION WITH THE PROPER MATERIALS ARE ESSENTIAL** to preserve the life of this Elevator. The correct lubricants for this installation are verified in check by all Otis offices. **THE INTERVALS FOR LUBRICATION** specified in the following instructions are based on average operating conditions. For extraordinary conditions consult the nearest Otis office. **ALWAYS** remove all worn parts with genuine Otis replacements.



1. WORM GEARING CHECK MONTHLY Fill top of Standpipe Gauge with Machine oil rest; with Machine running, examine gear through sight hole or cut in case to determine if it is carrying sufficient lubricant. (DO NOT FILL GAUGE TO DETERMINE OIL LEVEL). 2. THRUST BEARINGS CHECK MONTHLY Self-lubricated from Gear Case. 3. DRIP PAN EXAMINE FREQUENTLY Drip Pan under Worm Shaft Packing Gland should be watched for excessive leakage. (DO NOT POUR DERRID-OIL BACK INTO GEAR CASE).	OTIS WORM GEAR LUBRICANT OTIS CUP GREASE OTIS BEARING OIL
4. SHEAVE SHAFT BEARINGS CHECK EVERY 2 WEEKS Sleeve Type (with Grease Cup) Sleeve Type (with Oil Reservoir) CHECK MONTHLY Roller or Ball Type. Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). 5. SHEAVE SHAFT THRUSTS Self-lubricated from Gear Case.	OTIS BALL & ROLLER BEARING GREASE OTIS BEARING OIL
6. MOTOR A, C AND D, C CHECK EVERY 2 WEEKS Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR).	OTIS BEARING OIL
7. BRAKE CHECK MONTHLY Magnet Cores (D, C Only). Wiper Stem (see Powdered Graphite on Core Surface and in Brass Shell) at least Every 6 Months. Pins & Linkages: Lubricate sparingly. CHECK EVERY 2 MONTHS A, C Brake Magnets. All Magnet Cores to within 1/2" of top of Standpipe Gauge. Brake Motor Bearings (Motor Operated Model). Consult local Otis Office for proper cleaning and lubrication. CAUTION . . . AVOID GETTING OIL ON BRAKE LINKAGE.	POWDERED GRAPHITE OTIS BEARING OIL OTIS A, C BRAKE MAGNET OIL
8. MOTOR GENERATOR & EXCITER SETS CHECK EVERY 2 WEEKS Sleeve Type Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR). Ball Bearings: Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL).	OTIS BEARING OIL OTIS BALL & ROLLER BEARING GREASE
9. REDUCER SHEAVE (USED ON MACHINE BELOW) CHECK EVERY 2 WEEKS Shaft Lubrication. AUXILIARY SHEAVES (OVERTHEAD, COMPENSATING, ETC., ETC.) Sleeve Bearings (Grease Cup) Sleeve Bearings (Oil Cup) Sleeve Bearings (Chain Drive) Ball Bearings: Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). Box Bearings: OTIS CUP GREASE	OTIS CUP GREASE OTIS BEARING OIL OTIS TRACTION MACHINE OIL OTIS BALL & ROLLER BEARING GREASE OTIS CUP GREASE
10. ROPES (HOISTING, COMPENSATING, ETC.) CHECK EVERY 2 MONTHS Lubricate only when Ropes appear dry or show signs of corroding. (DO NOT OVERSATURATE ROPES).	OTIS WIRE ROPE LUBRICANT

CLEAN ALL OF THE EQUIPMENT REGULARLY . . . accumulated dust, dirt and oil impairs its efficiency and operation.

OTIS SERVICE . . . the Otis Elevator Company maintains a Service Department with facilities convenient at all times, as an aid to owners in securing the best performance from their Elevators.

OTIS MAINTENANCE . . . relieves the owner and building manager of the complete care of the Elevator Equipment with the full advantage of all the experience and resources of the manufacturer to properly maintain its operating efficiency. Information on this comprehensive scientific care of Elevators and on the other forms of Otis Contract Services will be furnished gladly and without obligation.

Otis Contract Services are available at a nominal cost per month.

11. CAR & COUNTERWEIGHT SAFETY DEVICES CHECK MONTHLY Pins, Adjusting Screws, Tail Rope Drum Bearings: Lubricate annually. CAUTION . . . DO NOT TAMPER WITH SAFETY NOR MAKE ANY ADJUSTMENTS. AT LEAST ONCE A YEAR ARRANGE WITH LOCAL OTIS OFFICE FOR SAFETY OPERATING TEST.	OTIS BEARING OIL
12. GOVERNOR CHECK MONTHLY Grease (8 Grease Cups) (DO NOT USE ANY GREASE ON GEAR SECTOR OF ROPE JAWSL) Oil Pans: (DO NOT USE ANY GREASE ON GEAR SECTOR OF ROPE JAWSL)	OTIS CUP GREASE OTIS BEARING OIL
13. GUIDE RAILS & GUIDES CHECK MONTHLY Rails: IMPORTANT . . . CONSULT LOCAL OTIS OFFICE FOR PROPER GRADE OF OIL TO USE ON GUIDE RAILS. Guide (Treadled). CHECK EVERY 2 MONTHS OTIS ROLLER GUIDES Wheel Bearings: Lubricate annually. Strands (for Car Shoes & Guide). Be certain that Spindles are free and properly lubricated to permit easy action of the Guide Shoes.	OTIS TYPE "C" LUBRICATOR OIL OTIS BEARING OIL OTIS CUP GREASE OTIS BEARING OIL
14. CONTROLLER & RELAY PANELS CHECK EVERY 2 WEEKS Switch Wiper Pins: Lubricate sparingly; a drop of oil is sufficient. Pins & Overriding Relays: Ball if necessary to necessary to proper Gauge level; check oil level Every 3 Months. (USE NO OTHER OIL).	OTIS BEARING OIL OTIS DASHPOT OIL
15. SELECTOR & FLOOR CONTROLLERS CHECK MONTHLY Screws & Bearings: Pressure Type Springs Oil Cup & Oil Pan: Square Guides: Driving Gears: Only when dry.	OTIS CUP GREASE OTIS BALL & ROLLER BEARING GREASE OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
16. BUFFER (OIL TYPE CAR & C.W.C.) CHECK EVERY 2 MONTHS IMPORTANT . . . USE NO OTHER OIL (be certain that Buffers are filled to proper Gauge level at all times).	OTIS BUFFER OIL
17. PIT TENSION BEAMS (OVERTHEAD, TAPE, ETC.) CHECK EVERY 2 WEEKS Sleeve Bearing (Grease Cup) Sleeve Bearing (Oil Pan or Cup) Sleeve Bearing (Pressure Ring) Weight Guides: Clean and apply coating of SLIP-IT	OTIS CUP GREASE OTIS BEARING OIL OTIS BALL & ROLLER BEARING GREASE OTIS BEARING OIL
18. DOOR & GATE OPERATORS CHECK MONTHLY Oil Type "A" (Gear Unit) Oil Type "G" (Door Unit) Oil Type "A" & "G" (Gear Unit) IMPORTANT . . . USE ONLY OIL SPECIFIED (see in Gauge Markings). Motor Bearings: Link & Cover Pins: CHECK EVERY 2 MONTHS Checking Cylinders: Door Sill Trips:	OTIS WORM GEAR LUBRICANT OTIS TRACTION MACHINE OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS DOOR CLOSER OIL OTIS CUP GREASE

Consult the nearest Otis Office on any repairs or replacements and for information regarding the modernization of your Elevators and Escalators.

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 OFFICES IN ALL PRINCIPAL CITIES

THE NEAREST OTIS OFFICE IS LOCATED AT

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**Missouri. Office of the Secretary of
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Table of Contents Otis Elevator Operators Manual

1. Understanding the eBook Otis Elevator Operators Manual
 - The Rise of Digital Reading Otis Elevator Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Otis Elevator Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Otis Elevator Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Otis Elevator Operators Manual
 - Personalized Recommendations
 - Otis Elevator Operators Manual User Reviews and Ratings
 - Otis Elevator Operators Manual and Bestseller Lists
5. Accessing Otis Elevator Operators Manual Free and Paid eBooks

- Otis Elevator Operators Manual Public Domain eBooks
- Otis Elevator Operators Manual eBook Subscription Services
- Otis Elevator Operators Manual Budget-Friendly Options
- 6. Navigating Otis Elevator Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Otis Elevator Operators Manual Compatibility with Devices
 - Otis Elevator Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Otis Elevator Operators Manual
 - Highlighting and Note-Taking Otis Elevator Operators Manual
 - Interactive Elements Otis Elevator Operators Manual
- 8. Staying Engaged with Otis Elevator Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Otis Elevator Operators Manual
- 9. Balancing eBooks and Physical Books Otis Elevator Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Otis Elevator Operators Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Otis Elevator Operators Manual
 - Setting Reading Goals Otis Elevator Operators Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Otis Elevator Operators Manual
 - Fact-Checking eBook Content of Otis Elevator Operators Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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