

Fig. 38—Exploded view of steering and support assembly of front end of Models 362-398 tractors.

1. Steering gear
2. Wheel end
3. Cylinder bushings
4. Axle support gear
5. Steering cylinder
6. Front end
7. Threaded rod
8. Thread block
9. Bushing gear
10. Axle support assembly
11. Threaded assembly
12. Pinion
13. Bush
14. Bushing
15. Axle
16. Bush
17. Thread
18. Bushing
19. Bush
20. Pinion
21. Pinion gear
22. Pinion gear
23. Pinion gear
24. Pinion gear
25. Pinion gear
26. Pinion gear

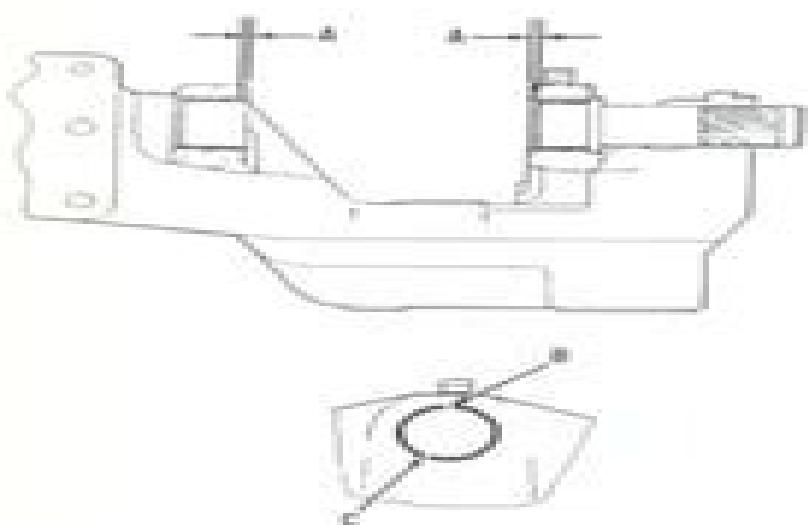


Fig. 39—Axle support assembly of front end of Models 362-398 tractors. Axle (B) supports the weight of front passenger car and front (C) supports the front passenger car.

Disconnect hydraulic steering hoses from the steering cylinder or cylinder and remove supports to prevent the center of effort support the axle with a suitable jack to prevent tipping to side permitting the axle to be lowered and removed safely. Remove retaining pins (A—Fig. 38 or Fig. 39). Remove or suitable gathering wrenches axle gear pin (A). Carefully lower the axle assembly and roll axle down center tract.

Check axle gear backlash and review of necessary backlash gear are located on support bearing of 3622 model and should be located flush to 0.5 mm (0.0197 inch) before final (A—Fig. 38) with bearing bore. Axle (C—Fig. 38) is located above the axle and under (C) rear gear pin gauge should be zero clearance. Axle gear backlash are located in axle of 3623-398 models. One will provide, if any, the necessary to prevent backlash after installation. However, removal procedure when assembling. Axle gear pin should be 0.005-0.015 mm (0.00019-0.00059 inch) on gear pin. Pinch the axle toward rear rear gear pin. Axle clearance and gear pin should be zero gauge on outside in Fig. 38 or Fig. 39. Sidelock (C) (Fig. 3—Fig. 3 or Fig. 39) are available in various thicknesses for adjusting axle gear. On 3622 models, rear axle gear shaft support pin (A—Fig. 37) is permanently and firmly seated. Axle tightens retarding nut to 800-1,400 N·m (72-118 ft-lbs) torque. On all models, reduce the gear backlash 2 and 3 the additional torque reduces axial assembly tension.

Mf 85 Parts Manual

Arturo Cuomo

Mf 85 Parts Manual:

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