

2. Turn the expanding tool spindle anti-clockwise thereby tensioning the spindle in the sleeve. Do not pull too hard but just enough to give the spindle a firm grip. (Fig. 6)
3. Tighten down the nut whereby the spindle and the sleeve are pulled up. Remove the sleeve and then take off the tool from the sleeve.
4. Remove the seal ring in the upper part of the cylinder head and clean the hole thoroughly, particularly the lower, thinner part. Make sure that the hole is smooth and free from rusting which could cause leakage on the new injector sleeve.

#### Fitting

1. Smear the new seal ring with grease and fit the seal ring in the slot in the cylinder head. Make sure the ring is correctly located and undamaged.
2. Fit the injector sleeve on tool no. 884077 and oil in the sleeve externally. Push down the tool with the sleeve in the cylinder head hole while the tool and sleeve are turned clockwise or anti-clockwise.

As soon as the thin part of the sleeve is correctly located, drive it into position with a hammer and a drift. (Fig. 7)



Fig. 7. Pressing in the injector sleeve.

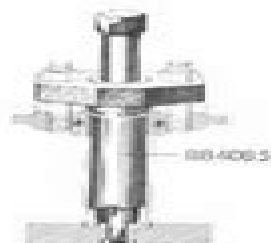


Fig. 8. Spreading of injector sleeve.

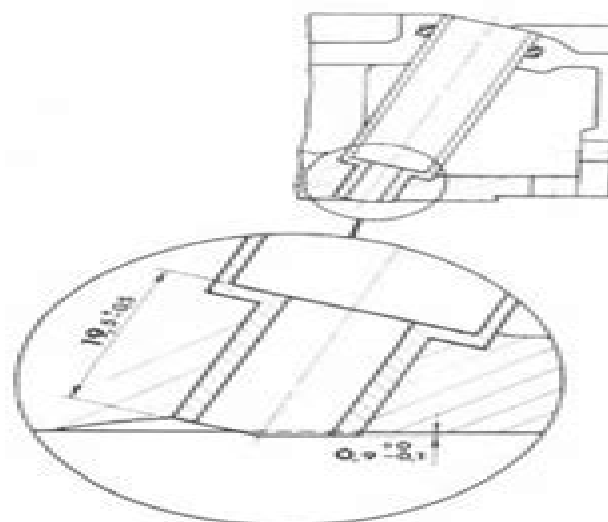


Fig. 9. Adjusting the injector sleeve.

3. Oil in the spreader tool no. 884085 (see Fig. 8) and push the tool down into the sleeve. (NB Check that the stud is enough unscrewed). Put some nuts or washers on the long attaching bolts allowing the yoke to be tightened with the attaching nuts.
4. Screw the tool as far as the shoulder in the injector sleeve permits thereby spreading the injector sleeve. Remove the tool.
5. Then adjust the length of the sleeve as shown in Fig. no. 9.

#### Valve Guides

To measure the valve guide wear, fit a new valve in the guide and then measure the clearance with an indicator as shown on fig. no. 10.

See the specifications for wear tolerances under "Technical

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