

## **Millwright-Installation & Levelling Exam Questions and Answers 2023 with complete solution**

**Most installation procedures start at the machine foundation substructure because?**

- a. the manual says so
- b. the foundation introduces misalignments in the equipment
- c. the foundation moves
- d. the foundation is inconsistent

**b. the foundation introduces misalignments in the equipment**

**When installing on concrete, millwrights usually start their installation on?**

- a. level ground
- b. tempered ground
- c. the assumption that they will have to install anchor bolts
- d. existing anchor bolts
- d. existing anchor bolts

**Foundations are usually constructed with**

- a. minus elevation
- b. positive elevation
- c. plane elevation
- d. on set elevation
- a. minus elevation

**This eliminates foundation shrinkage. 38mm is left for shims and grouting**

**What is used to firmly secure the machine baseplate or soleplates to a concrete foundation?**

**Anchor Bolts**

**How far should straight anchor bolts without deformed ends be set into the foundation?**

- a. 45mm
- b. 2 xs diameter
- c. 45 xs diameter
- d. 25 xs diameter
- d. 25 xs diameter

**Where are boxed anchor bolts usually used?**

- a. small mill machinery
- b. medium machines
- c. high speed machines with high vibration
- d. large mill machines with high vibration
- d. large mill machines with high vibration

**Mechanical expansion anchors are used when?**

**Installation to existing concrete is necessary**

**What is an as built installation?**

**When there are no drawings and their locations are determined by existing baseplate, soleplate or base of machine**

# Ontario Millwright Exam

**RJ Alexander**

## Ontario Millwright Exam:

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